## Volume 27







# HOW TO MEASURE FOR YOUR STEERING COLUMN

## Step 1

The seat you will be using, or a good facsimile, MUST be in place before measuring for your new steering column. That means NO milk crates or lawn chairs! The steering wheel position and the pedal position all relate to the comfort of the driver. So if you want to be comfortable behind the wheel take your time and measure correctly.

## Step 2

Equally important is the location of the engine, cylinder head, and headers. These components, or good mock-ups, should be in place to ensure you have proper clearance for your steering linkages.

## <u>Step 3</u>

The position of the transmission linkage is also vital. If you do not have clearance for a solid rod style linkage kit, the use of a cable shift linkage kit may be necessary. Be sure to leave yourself two inches of space between the columns lower shift linkage and firewall.

## Step 4

Center your column on the drivers seat to ensure proper alignment. If your column is installed offset or angled it may feel awkward and uncomfortable.

## Step 7

Column drops should fit snugly and in a stable position on both the bottom of the dash and the column. No wobbles or vibration should occur.

## Step 19

Use of more than two u-joints require the use of support bearing to keep the linkage operation smooth, strong, stable and safe.

For safety purposes, ididit recommends using a splined or DD shafting instead of a welded or pinned shafting.

## Step 5

Position the column/steering wheel so that your arms are relaxed and comfortable when the seat is adjusted for optimal pedal control.

## Step 8

The lower mounts should be stable and able to fit the angle of the floor or firewall where the column will pass through (or a fixed custom built mount). This mount MUST be sealed tightly to prevent exhaust fumes, heat, dirt and water from entering your interior.

## Step 6

You will also need to position the column for maximum use of the tilt mechanism. It doesn't do any good to have the wheel tilted into the dash or down on the seat.

## Step 9

If you have a floor mounted brake and/or clutch pedal assembly, make sure you have enough clearance for the column.

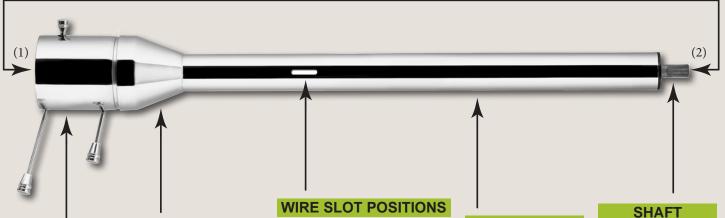
## TECH TIP

## USING A PIE TIN & DOWEL TO FIND THE PERFECT COLUMN POSITION

As silly as it may sound, we have found that using an aluminum pie tin and a wooden dowel is an excellent way to determine the column length needed and it's position. You will need a 3 foot dowel piece. Add between 1 1/2" and 3" beyond the firewall/floor if using a steering box. If you are using a rack, you can go as far as 5" into the engine compartment. Watch for clearance. First, tack the tin to the dowel (steering wheel to column), then position yourself comfortably in the drivers seat while holding the dowel system in place. Have a friend measure and mark the essential dimensions such as overall length, and the distance between the center of the column and the bottom of the dash. Don't forget to mark the point where the column will pass into the engine compartment and the center-line of the drivers body/ seat as they are also important measurements.

# MEASURE AN IDIDIT STEERING COLUMN

ididit measures a steering column from the top edge of the column housing (1) down to the bottom of the output shaft (2) on all columns EXCEPT for our Tilt/Telescoping columns. Tilt/Telescoping columns are measured from the top edge of the column adapter down to the end of the output shaft when the column is in a fully collapsed position (see pg 15-16 for details.) The steering wheel will take up approximately 1 1/2" above the adapter.



## **UPPER SLEEVE AND SHIFT HUB**

The size of these two pieces cannot be changed. Measure 4" (floor shift) or 6 1/8" (column shift) from the top of the column and mark the position on the dowel.

Add 1/4" to represent the gap between the sleeve and the cone.

LOWER CONE

This part of the column can be customized. The standard length is 3.25" and can be shortened to 1.5" upon request (a custom charge will apply). Measure 3.25" (or custom length if applicable) from the bottom of the sleeve or shift hub and mark the dowel. Shortened cones may expose wiring.

IF YOU NEED YOUR COLUMN CUSTOMIZED, GIVE US A CALL AND WE WILL SEND YOU OUR CUSTOM COLUMN DIAGRAM, OR GO TO OUR WEBSITE TO DOWNLOAD THE FORM. THEN YOU'LL BE ON YOUR WAY TO A COLUMN BUILT **SPECIFIC FOR YOU!** 



The position of the wire slot is important because it will determine where your underdash mount will attach to the column. On our tilt floor shift column, the standard wire slot position is 11.5" from the top of the sleeve to the top of the wire slot, at 12 o'clock. On our tilt column shift, the standard position is 13.25". The wire slot location can also be customized. The maximum is 22" from the top of the sleeve to the top of the wiring slot. Be sure to specify what position (on a clock face, i.e. 12 o'clock) you would like it to be. Measure 11.5" (or custom length if applicable) from the top of the sleeve and mark the position on the dowel.

## TUBE

The tube can be made to any length, but cannot be any shorter than 4". The tube can protrude through the firewall as far as you like, or it can stop inside the vehicle like it does with our "shorty" column. In standard applications. the tube should protrude through the firewall 1-3". On column shift versions, the lower shift linkage will attach to the end of the tube. Mark the dowel where the firewall will meet the tube.

The standard length of the lower shaft is 1.5" and can be made to any length between 1" to 8", from the bottom of the tube. The shaft type is available as a 1" 48 spline, 1" DD, 3/4" 36 spline, or 3/4"DD (custom charges may apply). Measure 1.5" (or custom length if applicable) from the end of the tube. Mark the dowel where the shaft will end.

## TECH TIP

MEASURING FOR YOUR STEERING WHEEL · PLEASE REMEMBER THE WHEEL AND ADAPTOR WILL ADD LENGTH TO YOUR COLUMN.

Most aftermarket steering wheels will add 3-6 inches from the gripping surface of the wheel to the top of the outer housing of the steering column. Measure and mark the dowel accordingly.

# Universal Series steering columns

# THE BENEFITS OF CHOOSING AN IDIDIT **UNIVERSAL STEERING COLUMN**

- ★WE HAVE A WIDE ARRAY OF COLUMN TYPES TO CHOOSE FROM. MORE CHOICES TO FIT YOUR STYLE!
- ★WE OFFER SEVERAL SIZES TO ENSURE THE PERFECT FIT.
- ◆CUSTOM SIZES ARE AVAILABLE FOR THAT TRULY CUSTOM PROJECT.
- ♦ WE'VE GOT OPTIONS! ADD CRUISE CONTROL, DIMMER OR
- WIPERS FOR ADDED CONVENIENCE



Straight Column Shift pg 9

pg 10

**Straight Floor** 

Shift pg 8



Old School pg 7

Straight

Classic pg 6





**Tilt/Tele Floor Shift** pg 14

**Tilt/Tele Column Shift** pg 15

pg 12

Shorty pg 16

5

ididit Universal Series steering columns can be easily installed in your street rod, hot rod, kit car or any application you see fit. ididit customers are continuously pushing the boundaries of where our Universal Series columns can go, while adding performance, style and function. Because of the endless possibilities, our Straight and Tilt Universal columns are sold by length rather than by application. The most important factor to consider when measuring for a universal steering column is driver comfort and functionality. In this catalog, we provide you with all the necessary information you'll need to correctly measure and install

your ididit steering column. Use the detailed drawings and column specifications on the following pages to help you determine the critical measurements for your application, and any customizing that you may need to make. In all cases, planning ahead will greatly increase the success of your project.

# **Classic Straight** Universal series

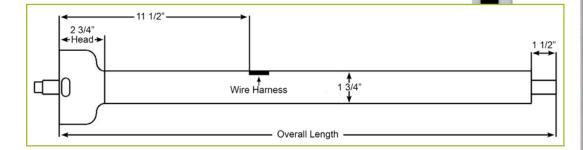
## **CLASSIC STRAIGHT FLOOR SHIFT**

ididit's Classic straight steering column has that great vintage look and will help add style and class to your ride! This straight column features a sleek, stylish head and a slim tube diameter. Self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit are included with this column.

## **SPECIFICATIONS**

- TUBE DIAMETER: 1 3/4"
- 16" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH STEEL: 3/4"-36 LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- ALL IDIDIT STEERING WHEEL ADAPTORS WILL FIT THIS COLUMN
- CUSTOM LENGTHS ARE AVAILABLE

|     | Paintable Steel | Chrome     | Black Powder<br>Coated |
|-----|-----------------|------------|------------------------|
| 16" | 1011160010      | 1011160020 | 1011160051             |
| 28" | 1011280010      | 1011280020 | 1011280051             |
| 30" | 1011300010      | 1011300020 | 1011300051             |
| 32" | 1011320010      | 1011320020 | 1011320051             |
| 35" | 1011350010      | 1011350020 | 1011350051             |





# Old School Straight Universal series



## **OLD SCHOOL STRAIGHT**

ididit's Old School straight column is our debut doit-yourself column. This is the economical choice if you are looking for that special, custom fit for your Hot Rod. This small, sleek, uniquely designed column comes as a standard length of 36" but, you can cut it down with ease, to any length desired (as short as 6".) The head and tubing are made from a mild steel or stainless steel material and can be cut with a saw or cutoff wheel. Bolt your favorite 3-bolt wheel directly onto the column, no adapter required!

|     | Paintable Steel | Polished Stainless Steel |
|-----|-----------------|--------------------------|
| 36" | 1012360010      | 1012360025               |

## **SPECIFICATIONS**

- TUBE DIAMETER: 1 1/2"
- FULL LENGTH 3/4"DD LOWER SHAFT
- ACCEPTS ANY 3-BOLT WHEEL (NO ADAPTOR REQUIRED)
- COLUMN PACKAGE INCLUDES:



STEERING

WHEEL ADAPTOR

BEARINGS



2 BEARING SEATING TOOLS

WAVY WASHER

LOCKING COLLAR

## "OLD SCHOOL" ACCESSORIES

Safely secure your Old School column with these specially designed floor & dash mounts. Need a horn? A simple to install, do-it-yourself horn kit is available for your honking needs.

## **OLD SCHOOL HORN KIT**

COLUMN

TUBE

*Part # 2612100340* Kit comes complete with horn plunger, brass sleeve w/ delrin end caps and a horn kit w/ button.



## UNDERDASH MOUNTS

Available in 4 lengths

**2 1/2**" Part # 2302680010 **3 1/2**" Part # 2303680010 **5 1/2**" Part # 2305680010 **6 1/2**" Part # 2306680010



## COLLAPSIBLE FLOOR MOUNT WITH PLATE

**Part # 2401120010** The plate allows you to cover any holes in the firewall left behind by the existing steering column. Trim to fit.





## WWW.IDIDITINC.COM • 517-424-0577

# Straig it universal series

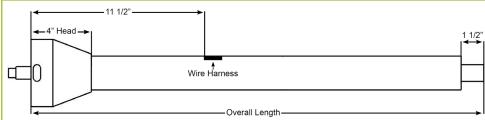
## **STRAIGHT FLOOR SHIFT**

ididit's simple, yet handsome Universal Straight Series columns are similar to factory columns, but are much cleaner in design. The column head is shorter in length compared to our tilt version, making this column smaller, yet completely functional. By requiring less space, you can fit this column into the smallest of driving compartments. Self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit are also included with this column.

## **SPECIFICATIONS**

- TUBE DIAMETER: 2"
- 16" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH STEEL: 1"DD LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS ARE AVAILABLE

|     | Paintable Steel | Chrome     | Black Powder Coated |  |
|-----|-----------------|------------|---------------------|--|
| 16" | 1010160010      | 1010160020 | 1010160051          |  |
| 28" | 1010280010      | 1010280020 | 1010280051          |  |
| 30" | 1010300010      | 1010300020 | 1010300051          |  |
| 32" | 1010320010      | 1010320020 | 1010320051          |  |
| 35" | 1010350010      | 1010350020 | 1010350051          |  |





## **ALUMINUM STRAIGHT FLOOR SHIFT**

Want aluminum? ididit has what you need! Our Aluminum Straight column offers you the same space saving features as the steel straight, but comes with a 1 3/4 inch tube diameter. Includes self-canceling turn signals, four-way flashers, horn wiring and our standard dress-up kit. Available in brushed or polished aluminum finishes. The brushed finish is clear anodized, making it practically maintenance free!

#### **Brushed Aluminum Polished Aluminum** 16" 1020160030 1020160040 28" 1020280030 1020280040 30" 1020300030 1020300040 32" 1020320030 1020320040 35" 1020350030 1020350040

## **SPECIFICATIONS**

- TUBE DIAMETER: 1 3/4"
- 16" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH: 1"-48 LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS ARE AVAILABLE



## **STRAIGHT COLUMN SHIFT**

If a tilt column takes up too much space in your car and a column shift is a must, then our Straight Column Shift column is the perfect fit! By removing the tilt portion, the head of this column is a full two inches shorter than our standard tilt column shift. This column features a removable, indexable lower shift arm, with 12 possible positions. Selfcanceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit are also included. Will work with GM, Ford & Chrysler 3 or 4 speed automatic transmissions.

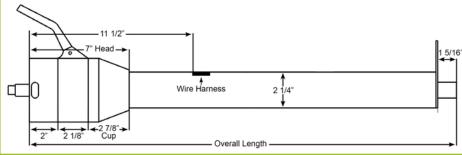
## **SPECIFICATIONS**

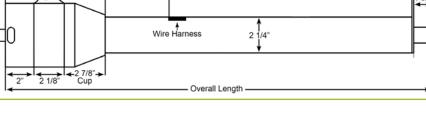
- TUBE DIAMETER: 2 1/4"
- 18" SHORTY: 3/4"DD LOWER SHAFT **REGULAR LENGTH: 1"DD LOWER SHAFT**
- ACCEPTS 1969 OR NEWER GM PASSENGER **CAR STEERING WHEELS & ADAPTORS**
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS AND OPTIONAL NEUTRAL SAFETY SWITCH ARE AVAILABLE
- PLEASE NOTE: THIS COLUMN DOES NOT COME WITH A NEUTRAL SAFETY SWITCH. IF YOU HAVE A TRANSMISSION MOUNTED SWITCH, A NEUTRAL SAFETY SWITCH ON THE COLUMN IS NOT NEEDED.

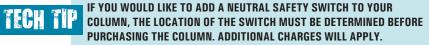


12 POSITION LOWER SHIFT ARM

|     | Paintable Steel | Chrome     | Black Powder Coated |  |
|-----|-----------------|------------|---------------------|--|
| 18" | 1160180010      | 1160180020 | 1160180051          |  |
| 28" | 1160280010      | 1160280020 | 1160280051          |  |
| 30" | 1160300010      | 1160300020 | 1160300051          |  |
| 33" | 1160330010      | 1160330020 | 1160330051          |  |
| 35" | 1160350010      | 1160350020 | 1160350051          |  |







# The Floor Shift Universal series

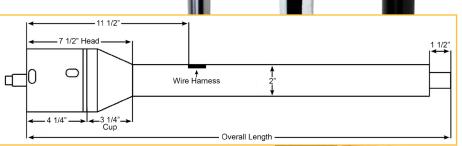
## **TILT FLOOR SHIFT**

ididit Universal Tilt Series columns are by far our most popular steering columns and are an industry standard. Our tilt column features our unique 8-position tilt, which cannot be found anywhere else on the market. Self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit are also included with this column.

|     | Paintable Steel | Chrome     | Black Powder Coated |  |
|-----|-----------------|------------|---------------------|--|
| 12" | 1120120010      | 1120120020 | 1120120051          |  |
| 16" | 1120160010      | 1120160020 | 1120160051          |  |
| 28" | 1120280010      | 1120280020 | 1120280051          |  |
| 30" | 1120300010      | 1120300020 | 1120300051          |  |
| 32" | 1120320010      | 1120320020 | 1120320051          |  |
| 35" | 1120350010      | 1120350020 | 1120350051          |  |

## **SPECIFICATIONS**

- TUBE DIAMETER: 2"
- 12" & 16" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH STEEL: 1"DD LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS ARE AVAILABLE





## ADD KEY OR TOUCH-N-GO START IGNITION

Add style and function to your tilt steering column with ididit's key ignition. Our ignition system includes an "easy effort" electric ignition switch, relays and two coded keys. ididit ignition columns have an electric internal ignition, therefore there are no external ignition components bolted to the exterior of your column.

ididit's Touch-N-Go Start keyless ignition system comes complete with a control box small enough to fit just about anywhere, two programmable key FOB's and an adjustable range up to 15 feet (see page 58 for more details).

|     | Paintable Steel<br>Key Ignition | Paintable Steel<br>Touch-N-Go | Chrome<br>Key Ignition | Chrome<br>Touch-N-Go | Black Powder<br>Coated Key Ignition | Black Powder<br>Coated Touch-N-Go |
|-----|---------------------------------|-------------------------------|------------------------|----------------------|-------------------------------------|-----------------------------------|
| 12" | 1520120010                      | 1526120010                    | 1520120020             | 1526120020           | 1520120051                          | 1526120051                        |
| 16" | 1520160010                      | 1526160010                    | 1520160020             | 1526160020           | 1520160051                          | 1526160051                        |
| 28" | 1520280010                      | 1526280010                    | 1520280020             | 1526280020           | 1520280051                          | 1526280051                        |
| 30" | 1520300010                      | 1526300010                    | 1520300020             | 1526300020           | 1520300051                          | 1526300051                        |
| 32" | 1520320010                      | 1526320010                    | 1520320020             | 1526320020           | 1520320051                          | 1526320051                        |
| 35" | 1520350010                      | 1526350010                    | 1520350020             | 1526350020           | 1520350051                          | 1526350051                        |

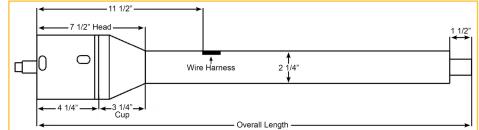
## **ALUMINUM TILT FLOOR SHIFT**

If aluminum is what you crave, then ididit has your fix! Our Aluminum Tilt column offers you the added comfort of our 8-position tilt as well as self-canceling turn signals, four-way flashers, horn wiring and our standard dress-up kit. Available in brushed or polished aluminum finishes. The brushed finish is clear anodized, making it practically maintenance free!

## **SPECIFICATIONS**

- TUBE DIAMETER: 2 1/4"
- 12" & 16" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH: 1"-48 LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS ARE AVAILABLE
- IGNITION SWITCH IS NOT AVAILABLE WITH ALUMINUM COLUMNS

|     | Brushed Aluminum | Polished Aluminum |
|-----|------------------|-------------------|
| 12" | 1030120030       | 1030120040        |
| 16" | 1030160030       | 1030160040        |
| 28" | 1030280030       | 1030280040        |
| 30" | 1030300030       | 1030300040        |
| 32" | 1030320030       | 1030320040        |
| 35" | 1030350030       | 1030350040        |







# The Column Shift Universal series

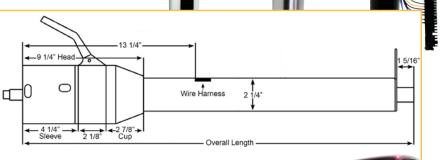
## **TILT COLUMN SHIFT**

The ididit Universal Tilt Column Shift column was the first on the market to feature a removable, indexable lower shift arm. With 12 possible positions, adjustability is just a turn of a wrench away! Our unique 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit are also included with this column. Will work with GM, Ford & Chrysler 3 or 4 speed automatic transmissions.

|     | Paintable Steel | Paintable Steel Chrome |            |  |
|-----|-----------------|------------------------|------------|--|
| 18" | 1130180010      | 1130180020             | 1130180051 |  |
| 28" | 1130280010      | 1130280020             | 1130280051 |  |
| 30" | 1130300010      | 1130300020             | 1130300051 |  |
| 33" | 1130330010      | 1130330020             | 1130330051 |  |
| 35" | 1130350010      | 1130350020             | 1130350051 |  |

## **SPECIFICATIONS**

- TUBE DIAMETER: 2 1/4"
- 18" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH STEEL: 1"DD LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS AND OPTIONAL
   NEUTRAL SAFETY SWITCH ARE AVAILABLE
- PLEASE NOTE: THIS COLUMN DOES <u>NOT</u> COME WITH A NEUTRAL SAFETY SWITCH. IF YOU HAVE A TRANSMISSION MOUNTED SWITCH, A NEUTRAL SAFETY SWITCH ON THE COLUMN IS NOT NEEDED.





## ADD KEY OR TOUCH-N-GO START IGNITION

Add style and function to your tilt steering column with ididit's key ignition. Our ignition system includes an "easy effort" electric ignition switch, relays and two coded keys. ididit ignition columns have an electric internal ignition, therefore there are no external ignition components bolted to the exterior of your column.

ididit's Touch-N-Go Start keyless ignition system comes complete with a control box small enough to fit just about anywhere, two programmable key FOB's and an adjustable range up to 15 feet (see page 58 for more details).

|     | Paintable Steel<br>Key Ignition | Paintable Steel<br>Touch-N-Go | Chrome<br>Key Ignition | Chrome<br>Touch-N-Go | Black Powder<br>Coated Key Ignition | Black Powder<br>Coated Touch-N-Go |
|-----|---------------------------------|-------------------------------|------------------------|----------------------|-------------------------------------|-----------------------------------|
| 18" | 1530180010                      | 1536180010                    | 1530180020             | 1536180020           | 1530180051                          | 1536180051                        |
| 28" | 1530280010                      | 1536280010                    | 1530280020             | 1536280020           | 1530280051                          | 1536280051                        |
| 30" | 1530300010                      | 1536300010                    | 1530300020             | 1536300020           | 1530300051                          | 1536300051                        |
| 33" | 1530330010                      | 1536330010                    | 1530330020             | 1536330020           | 1530330051                          | 1536330051                        |
| 35" | 1530350010                      | 1536350010                    | 1530350020             | 1536350020           | 1530350051                          | 1536350051                        |

## **ALUMINUM TILT COLUMN SHIFT**

Get that high tech, aluminum look with ididit's Aluminum Tilt Column Shift! This great column offers you the added comfort of our 8-position tilt as well as self-canceling turn signals, fourway flashers, horn wiring and our standard dress-up kit. Like our steel version, the removable, indexable lower shift arm comes standard. Available in brushed or polished aluminum finishes. The brushed finish is clear anodized, making it practically maintenance free! Will work with GM, Ford & Chrysler 3 or 4 speed automatic transmissions.

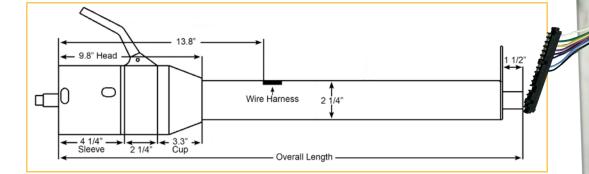


LOWER SHIFT ARM

## **SPECIFICATIONS**

- TUBE DIAMETER: 2 1/4"
- 18" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH: 1"-48 LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS & ADAPTORS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS AND OPTIONAL NEUTRAL SAFETY SWITCH ARE AVAILABLE
- IGNITION SWITCH IS NOT AVAILABLE WITH ALUMINUM COLUMNS
- PLEASE NOTE: THIS COLUMN DOES <u>NOT</u> COME WITH A NEUTRAL SAFETY SWITCH. IF YOU HAVE A TRANSMISSION MOUNTED SWITCH, A NEUTRAL SAFETY SWITCH ON THE COLUMN IS NOT NEEDED.

|     | Brushed Aluminum | Polished Aluminum |
|-----|------------------|-------------------|
| 18" | 1050180030       | 1050180040        |
| 28" | 1050280030       | 1050280040        |
| 30" | 1050300030       | 1050300040        |
| 33" | 1050330030       | 1050330040        |
| 35" | 1050350030       | 1050350040        |



**TECH TIP** IF YOU WOULD LIKE TO ADD A NEUTRAL SAFETY SWITCH TO YOUR COLUMN, THE LOCATION OF THE SWITCH MUST BE DETERMINED BEFORE PURCHASING THE COLUMN. ADDITIONAL CHARGES WILL APPLY.



# **Tit & Telescoping** Universal series

## **TILT & TELESCOPING FLOOR SHIFT**

Our Tilt and Telescoping column is one of the most unique and luxurious steering columns that ididit offers. The top head of the column has a built-in, locking wheel adaptor and when turned, allows you to move the steering wheel 1 1-2 inches in or out. 9-bolt, 6-bolt, and 5-bolt adaptors are available for this column and must be specified when ordering. The adaptor is an integral part of the column and must be included in the measurement. Please refer to the Tilt/Tele Conversion Chart (below) to determine the proper column size. This column also features our unique 8-position tilt, self-canceling turn signals, 4-way flashers, horn wiring and our standard dress-up kit.

## **SPECIFICATIONS**

- TUBE DIAMETER: STEEL: 2" ALUMINUM: 2 1/4"
- 19 1/4" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH STEEL: 1"DD LOWER SHAFT REGULAR LENGTH ALUMINUM: 1"-48 LOWER SHAFT
- STEERING WHEEL ADAPTOR BOLT PATTERNS: 5-BOLT, 6-BOLT, OR 9-BOLT
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS ARE AVAILABLE
- ALL MEASUREMENTS ARE IN A COLLAPSED POSITION, THE COLUMN WILL TELESCOPE 1 1/2" TOWARDS THE DRIVER

## TILT / TELE CONVERSION CHART

(Adaptor included in measurement) 16" Tilt Column = 19 1/4" Tilt/Tele Column 28" Tilt Column = 31 1/4" Tilt/Tele Column 30" Tilt Column = 33 1/4" Tilt/Tele Column 32" Tilt Column = 35 1/4" Tilt/Tele Column

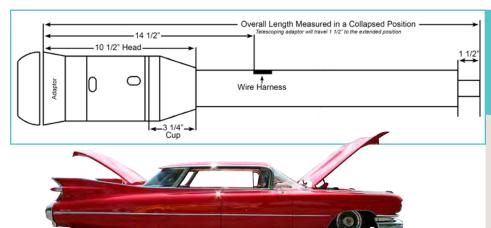
35" Tilt Column = 38 1/4" Tilt/Tele Column

## 9-BOLT PART NUMBERS

14

|         | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|---------|-----------------|------------|---------------------|------------------|-------------------|
| 19 1/4" | 1180160010      | 1180160020 | 1180160051          | 1040160030       | 1040160040        |
| 31 1/4" | 1180280010      | 1180280020 | 1180280051          | 1040280030       | 1040280040        |
| 33 1/4" | 1180300010      | 1180300020 | 1180300051          | 1040300030       | 1040300040        |
| 35 1/4" | 1180320010      | 1180320020 | 1180320051          | 1040320030       | 1040320040        |
| 38 1/4" | 1180350010      | 1180350020 | 1180350051          | 1040350030       | 1040350040        |

The above part numbers are for the Tilt/Tele column with a 9-bolt adaptor. Call us or refer to the price list for part numbers for columns with 5 or 6-bolt adaptors.



## **IGNITION OPTIONS**

Keyed or Touch-N-Go Start keyless ignition are only available in steel, chrome or black powder coated Tilt & Telescoping columns.

Go to www.ididitinc.com for part numbers



## **TILT & TELESCOPING COLUMN SHIFT**

Our top of the line Tilt and Telescoping column shift has all the same great features as the floor shift, and includes a removable, indexable lower shift arm. With 12 possible positions, adjustability is just a turn of a wrench away! Will work with GM, Ford & Chrysler 3 or 4 speed automatic transmissions. Please refer to the Tilt/Tele Conversion Chart (below) to determine the proper column size.

## **SPECIFICATIONS**

- TUBE DIAMETER: 2 1/4"
- 21 1/4" SHORTY: 3/4"DD LOWER SHAFT REGULAR LENGTH STEEL: 1"DD LOWER SHAFT REGULAR LENGTH ALUMINUM: 1"-48 LOWER SHAFT
- STEERING WHEEL ADAPTOR BOLT PATTERNS: 5-BOLT, 6-BOLT, OR 9-BOLT
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS AND OPTIONAL NEUTRAL SAFETY SWITCH ARE AVAILABLE
- ALL MEASUREMENTS ARE IN A COLLAPSED POSITION, THE COLUMN WILL TELESCOPE 1 1/2" TOWARDS THE DRIVER
- PLEASE NOTE: THIS COLUMN DOES <u>NOT</u> COME WITH A NEUTRAL SAFETY SWITCH. IF YOU HAVE A TRANSMISSION MOUNTED SWITCH, A NEUTRAL SAFETY SWITCH ON THE COLUMN IS NOT NEEDED.

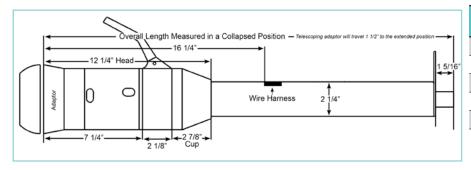


LOWER SHIFT ARM

## 9-BOLT PART NUMBERS

|         | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|---------|-----------------|------------|---------------------|------------------|-------------------|
| 21 1/4" | 1190180010      | 1190180020 | 1190180051          | 1060180030       | 1060180040        |
| 31 1/4" | 1190280010      | 1190280020 | 1190280051          | 1060280030       | 1060280040        |
| 33 1/4" | 1190300010      | 1190300020 | 1190300051          | 1060300030       | 1060300040        |
| 36 1/4" | 1190330010      | 1190330020 | 1190330051          | 1060330030       | 1060330040        |
| 38 1/4" | 1190350010      | 1190350020 | 1190350051          | 1060350030       | 1060350040        |

The above part numbers are for the Tilt/Tele column with a 9-bolt adaptor. Call us or refer to the price list for part numbers for columns with 5 or 6-bolt adaptors.





IF YOU WOULD LIKE TO ADD A NEUTRAL SAFETY SWITCH TO YOUR COLUMN, THE LOCATION OF THE SWITCH MUST BE DETERMINED BEFORE PURCHASING THE COLUMN. ADDITIONAL CHARGES WILL APPLY.

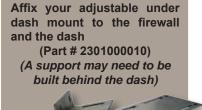
WWW.IDIDITINC.COM • 517-424-0577

# Shorty universal series

Need some extra space? Got an angle issue? If so, then the ididit Shorty column is your answer! ididit Shorty columns are designed to move around your big block and/or headers and can fit your custom application. The Shorty column is your go-to problem solver and allows you to choose the best angle to ensure driver comfort. ididit Shorty columns are available in our Classic, Straight, Tilt and Tilt & Telescoping styles in either floor shift or column shift. You can even upgrade to a keyed or Touch-N-Go Start ignition. The possibilities are endless!

## SHORTY COLUMN INSTALLATION





STEP 2



Attach the column to the mount using two steering column drops. Holes have been provided on the underdash mount to allow you to adjust the position of the column drops to where you see fit. The bigger the difference in length between the two drops, the greater the angle of the column will be.

## SUPPORT BEARING

Aluminum - Part # 3000650000 Polished Aluminum - Part # 3000660000

## **ROD END BEARING**

Steel - Part # 3000700000 Stainless - Part # 3000710000 Polished Stainless - Part # 3000720000

## **COLUMN SHIFT**

When using a column shift, you will need to mount the cable shift linkage to the base of the column. Route the cable through the kick panel to the transmission.





# FLANGE

## Part # MSD52130

BEARING





**FINISHING STEPS** 

Enjoy the increased foot and pedal space, as well as the added clearance around your engine and full use of your tilt column!

## STEP 3

Install a Flange Bearing to support your steering shaft, and to seal the fire wall. (Part# MSD52130) Attach the universal joint(s) and shafting from the column to the steering box or rack. Most universal joints can bend up to 35 degrees. If you need more than 35 degrees, but less than 70, a double u-joint is required. A support or rod end bearing is necessary for every u-joint over two within the system.





# Collapsible steering columns & accessories

## **COLLAPSIBLE FLOOR SHIFT**

The ididit Collapsible column is one of the safest products you can install in your vehicle. Combined with the proper collapsible floor mount and underdash mount, this column will sustain impacts better than any standard steering column can, keeping you safe. ididit has gone through all the painstaking research ensuring that we are offering the latest technology in collapsibility and durability. But don't think you have to sacrifice style for safety. Our collapsible columns have the same clean look as our non-collapsible columns do. No unsightly laser cut mesh, no mess. This column features our unique 8-position tilt, which cannot be found anywhere else on the market. Self-canceling turn signals, 4-way flashers and our standard dress-up kit are also included with this column.

## **SPECIFICATIONS**

- TUBE DIAMETER: UPPER 2 1/4"
   LOWER 2"
- 1"DD LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS
- 3 7/8" GM STYLE WIRING PLUG
- CUSTOM LENGTHS ARE <u>NOT</u> AVAILABLE

|     | Paintable Steel | Chrome     | Black Powder Coated |
|-----|-----------------|------------|---------------------|
| 28" | 1300280010      | 1300280020 | 1300280051          |
| 30" | 1300300010      | 1300300020 | 1300300051          |
| 32" | 1300320010      | 1300320020 | 1300320051          |
| 35" | 1300350010      | 1300350020 | 1300350051          |

IF YOU ARE WELDING YOUR COLLAPSIBLE FLOOR MOUNT TO SECURE TECH IT TO THE FLOOR, REMOVE THE O-RING BEFORE YOU START.

## **COLLAPSIBLE ACCESSORIES**

Safely secure your column with these collapsible floor & dash mounts that are designed to work in conjunction with the collapsible steering column.

# FLOOR MOUNT

2" Part # 2401010010 2 1/4" Part # 2402010010



## COLLAPSIBLE UNDERDASH MOUNT

2" Part # 2301410010 2 1/4" Part # 2301310010

This dash mount is specifically designed for the ididit Collapsible Series steering columns. The mounts located on either side of the mounting brackets have aluminum release blocks and when impacted, will slip or release allowing the mount to collapse forward (away from the driver) along with the rest of the collapsible steering system.

# **COLLAPSIBLE**

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall.



## COLLAPSIBLE FLOOR **MOUNT WITH PLATE**

2" Part # 2401020010 2 1/4" Part # 2402020010

This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall. It includes extra material to allow you to cover any holes in the firewall left behind by the existing steering column. Trim to fit.

# STEERING COLUMNS

## **RIGHT HAND DRIVE COLLAPSIBLE TILT**

For the dedicated hobbyist overseas, ididit offers a fully collapsible right hand drive steering column. The ididit Collapsible Series columns are one of the safest products you can install in your vehicle. Combined with the proper collapsible floor mount and underdash mount, this column will sustain impacts better than any standard steering column can, keeping you safe. Our Right Hand Drive Collapsible column includes all the same great features as our Universal Tilt Series columns such as, our unique 8-position tilt, self-canceling turn signals, 4-way flashers and our standard dress-up kit.

## **SPECIFICATIONS**

- TUBE DIAMETER: UPPER: 2 1/4" • LOWER: 2" CAMARO UPPER: 2" • CAMARO LOWER: 2 1/4"
- REGULAR LENGTH STEEL: 1"DD LOWER SHAFT 1967-68 CAMARO: 1"-48 LOWER SHAFT 1968-69 MUSTANG: 3/4"-36 LOWER SHAFT
- GM SHAFT: ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS
- FORD SHAFT: EXCEPTS SAME YEAR STOCK WHEEL OR ADAPTOR FOR THE SAME YEAR COLUMN

|                         | Paintable Steel | Chrome     | Black Powder<br>Coated |
|-------------------------|-----------------|------------|------------------------|
| 28"                     | 1250280010      | 1250280020 | 1250280051             |
| 30"                     | 1250300010      | 1250300020 | 1250300051             |
| 32"                     | 1250320010      | 1250320020 | 1250320051             |
| 35"                     | 1250350010      | 1250350020 | 1250350051             |
| 1967-68 Camaro          | 1250680010      | 1250680020 | 1250680051             |
| 1968 Mustang Ford Shaft | 1250644010      | 1250644020 | 1250644051             |
| 1969 Mustang Ford Shaft | 1250646010      | 1250646020 | 1250646051             |

## 1955-56 CHEVY - COMES WITH

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- RETRO STYLE
   KNOBS & LEVERS
- 3 7/8" WIRING PLUGTUBE DIAMETER: 2"
- 1"DD LOWER SHAFT
- ACCEPTS 1969 OR NEWER GM PASSENGER CAR STEERING WHEELS

## 1965-67 MUSTANG - COMES WITH

- 8-POSITION TILT
- FORD TURN SIGNAL SWITCH
- FORD SPLINED TOP
   SHAFT
- FORD STYLE KNOBS & LEVERS
- FLOOR MOUNT
- 4-WAY FLASHERS (67 ONLY)
- TUBE DIAMETER: 2 1/4"
- 3/4"-36 LOWER SHAFT
- EXCEPTS SAME YEAR STOCK
   WHEEL OR ADAPTOR FOR
   THE SAME YEAR COLUMN

## RHD NON-COLLAPSIBLE TILT

ididit also offers a non-collapsible right hand drive column for our overseas friends who want the best for their Tri-Five or 1965-67 Mustang. These columns have all the same great features as their Retrofit Series counterparts but are designed to fit your right hand drive vehicle. If you don't find the column you need listed here please give us a call to see what we can do for you!

|                 | Paintable<br>Steel | Chrome     | Black Powder<br>Coated |
|-----------------|--------------------|------------|------------------------|
| 1955-56 Chevy   | 1260550010         | 1260550020 | 1260550051             |
| 1965-66 Mustang | 1260642010         | 1260642020 | 1260642051             |
| 1967 Mustang    | 1260643010         | 1260643020 | 1260643051             |



IF USING A STOCK FORD STEERING WHEEL IT MUST BE FOR THE SAME YEAR APPLICATION AS THE COLUMN. USE OF A DIFFERENT YEAR WILL RESULT IN DAMAGE TO THE TURN SIGNAL SWITCH.

0 STEERING COLUMN SPECIALISTS

# Retrofit Series steering columns



Tri-Five pg 24

Camaro/Firebird pg 26







Nova pg 34

Chevelle/El Camino

Corvette pg 30

Impala pg 32





Cuda/Challenger pg 40

**Chrysler B-Body** pg 41

# THE BENEFITS OF CHOOSING AN IDIDIT **RETROFIT STEERING COLUMN**

 $\$  We know it fits! We design the column with the vehicle in house.

- ✤MOST COLUMNS WILL FIT IN THE ORIGINAL POSITION WITH NO
- MODIFICATIONS TO YOUR VEHICLE.  $\Rightarrow$  WE INCLUDE NEW FLOOR MOUNTS, WIRING ADAPTORS, DASH MOUNTS,
- ETC. WITH MANY OF OUR COLUMNS TO HELP MAKE THE TRANSITION FROM OLD TO NEW QUICK & EASY!

◆1969 & NEWER GM COLUMNS CAN USE THE STOCK STEERING WHEEL WITH

NO ADAPTOR REQUIRED.





To us the term "Retrofit" means we have done the research, and have designed and developed a column that will fit your specific vehicle, often times with NO modification required to your vehicle. This means that when you buy one of our retrofit columns you are getting a perfectly engineered aftermarket column that will sit in the original steering column location, and in most cases, will put the steering wheel back in its original position. This is NOT a stock replacement, it's better! ididit Retrofit columns are designed with the vehicle in our shop to ensure the perfect fit and flawless installation. We've done the work so you won't have to!

In order to successfully accomplish this we must assume a few things:

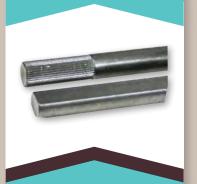
• One, we assume you will be using an aftermarket wheel with your ididit retrofit column.

 Two, we assume the gearbox, firewall and dash have not been modified from their original state. This is the key to a perfect fit.

If you are unsure of what you have or have any questions regarding this please give us a call and we will be more than happy to help guide you through it.

# INDIVIDUAL KIT COMPONENTS AND WHAT THEY ALL MEAN!

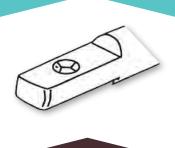
## INTERMEDIATE SHAFT



THIS MILD STEEL SHAFT **IS CUT TO LENGTH AND INSTALLED IN THE RAG** JOINT AND/OR U-JOINT. SET SCREWS LOCK IT IN PLACE. THE 3/4" DD SHAPE OFFERS A **SAFE & INEXPENSIVE WAY TO REPLACE YOUR OLD SHAFT. COLLAPSIBLE SHAFTS ARE** AVAILABLE. ASK YOUR SALES **REPRESENTATIVE FOR DETAILS** 

3/4"DD x 36 Part # 3000409436

## MODIFIED SHAFT



**IF YOU ARE USING YOUR ORIGINAL MANUAL BOX AND** PURCHASING AN ECONO KIT, FOR SOME APPLICATIONS, YOU WILL NEED TO CUT **AND MODIFY YOUR 3/4" ROUND SHAFT INTO WHAT IS REFERRED TO AS A 3/4"DD** SHAPE. INSTRUCTIONS TO DO THIS CAN BE FOUND IN THE SUPPLIED INSTALLATION **INSTRUCTIONS BOOKLET.** TO WATCH THE VIDEO GO TO **OUR YOUTUBE CHANNEL.** 

## COUPLER



THESE ARE USED TO MAKE **AN IN-LINE CONNECTION** FROM THE INTERMEDIATE SHAFT TO THE COLUMN.

> 3/4"-36 x 3/4"DD Part # 3000313449

3/4"-36 x 3/4"-36 Part # 3000313434

1"DD x 3/4"DD Part # 3000315249

1"-48 x 3/4"DD Part # 3000314349



VIBRATION

**A VIBRATION JOINT IS A VIBRATION REDUCER USED BETWEEN YOUR INTERMEDIATE SHAFT** & GEARBOX AND IS **USED WHEN AN ANGLE IS PRESENT IN YOUR** STEERING SETUP.

3/4"DD x 3/4"-30 Part # 3000034931

3/4"DD x 13/16"-30 Part # 3000034940

## **RAG JOINT**

## A VIBRATION REDUCER USED BETWEEN **YOUR INTERMEDIATE SHAFT & GEARBOX**

3/4"-36 x 3/4"-30 Part # 3000053431

3/4"-36 x 3/4"-36 Part # 3000053434

3/4"-36 x 13/16"-36 Part # 3000053440

3/4"DD x 3/4"-36 Part # 3000053449

1"DD x 3/4"-36 Part # 3000053452

1"DD x 13/16"-36 Part # 3000055240

## **4-WAY FLASHER KIT**

THIS WIRING KIT IS USED TO ADAPT YOUR STOCK WIRING TO YOUR IDIDIT COLUMN, WHILE ADDING THE SAFETY OF A 4-WAY FLASHER TO YOUR VEHICLE.

1955 Chevy & 1953-62 Corvette Part # 3100035775

1956 Chevv Part # 3100035780 1957-58 Chevy Part # 3100035785

1964-66 Chevelle & 1966 Nova Part # 3100037542

1959-62 Chevy, 1962 Nova & 1963 Corvette Part # 3100037616

63-66 FI Sz Chevy & Truck, 63-65 Nova & 64-66 Vette Part # 3100037618





**A U-JOINT CONNECTS THE INTERMEDIATE SHAFT TO THE IDIDIT COLUMN & IS USED** WHENEVER THERE IS ANY TYPE OF BEND FROM YOUR COLUMN TO YOUR BOX OR RACK.

**UNIVERSAL JOINT** 

3/4"-36 x 3/4"DD Part # 3000013449

1"DD x 3/4"DD Part # 3000014952

1"-48 x 3/4"DD Part # 3000014349

23

3/4"DD x 13/16"-36 Part # 3000054940 1"DD x 3/4"-30 Part # 3000055231

1"-48 x 3/4"-36

Part # 3000054334

Part # 3000054931

3/4"DD x 3/4"-30

# **Chevy Tri-Five** 1955-1957

## TILT FLOOR SHIFT

Considering the unwavering popularity of the 1955-57 Chevy, we would not be doing our jobs if we didn't offer a retrofit column for these legendary machines. Whether you're using the original manual gearbox, an aftermarket power box or converting to an all new rack and pinion,\* ididit has the column and the installation pieces you need to make this Classic even better.

\* Some rack & pinion applications may require a longer column. Call us for more information.

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- RETRO KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 1"DD LOWER SHAFT



WANNA USE YOUR ORIGINAL STEERING WHEEL WITH YOUR IDIDIT COLUMN? YOU CAN WITH THE HELP OF IDIDIT'S 1955-68 HORN KIT. (SEE PG 61 FOR MORE DETAILS.) MODIFICATION TO YOUR ORIGINAL WHEEL IS REQUIRED WITH THE USE OF THIS KIT.

Please note: a Cable Shift

for use with Tri-Fives

Linkage Kit is not recommended

|            | Paintable Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|------------|-----------------|------------|------------------------|---------------------|----------------------|
| 1955 Chevy | 1120550010      | 1120550020 | 1120550051             | 1070550030          | 1070550040           |
| 1956 Chevy | 1120550010      | 1120550020 | 1120550051             | 1070550030          | 1070550040           |
| 1957 Chevy | 1120570010      | 1120570020 | 1120570051             | 1070570030          | 1070570040           |

## TECH TIP

NEED SOME EXTRA "BELLY ROOM"? IDIDIT OFFERS A 9-BOLT "SHORTY" STEERING WHEEL ADAPTOR THAT AFFIXES TO THE TOP OF YOUR IDIDIT TRI-FIVE COLUMN AND BRINGS YOUR WHEEL 2" CLOSER TO THE DASH. SEE PAGE 61 FOR MORE DETAILS.

57 Straight - Chrome

55-56 Tilt - Steel

## **TILT COLUMN SHIFT**

Chevy Chrome

10

Black

-56 Chevy

Add the convenience of a column shift to your classic! Available with 8-position tilt or straight. This column comes with everything you'll need to use your original dash indicator (aftermarket shift indicator sold separately.) The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission (except early Powerglides, as they are a reverse pattern transmission.) A solid shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column.

Warning: The 1957 Tilt Column Shift column will move the steering wheel 2" closer to your body compared to the original. To alleviate this issue use the available straight 1957 column shift or a "Shorty" 9 bolt adaptor with an aftermarket wheel.

## **COMES WITH**

- 8-POSITION TILT OR STRAIGHT
- 4-WAY FLASHERS
- SELF-CANCELING TURN SIGNALS
- NEUTRAL SAFETY
   SWITCH
- Shift indicator not included
- RETRO KNOBS
   & LEVERS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT

|               | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|---------------|-----------------|------------|---------------------|------------------|-------------------|
| 1955 Tilt     | 1140550010      | 1140550020 | 1140550051          | 1150550030       | 1150550040        |
| 1955 Straight | 1160550010      | 1160550020 | 1160550051          | N/A              | N/A               |
| 1956 Tilt     | 1140550010      | 1140550020 | 1140550051          | 1150550030       | 1150550040        |
| 1956 Straight | 1160550010      | 1160550020 | 1160550051          | N/A              | N/A               |
| 1957 Tilt     | 1140570010      | 1140570020 | 1140570051          | 1150570030       | 1150570040        |
| 1957 Straight | 1160570010      | 1160570020 | 1160570051          | N/A              | N/A               |

Installation Kits All the necessary components needed for flawless installation

## **ORIGINAL HARNESS**

For vehicles with an original factory harness, a 4-way flasher kit is included with these kits. This 4-way flasher kit will not only add safety to your vehicle, but will also convert your original wiring harness to the 3 7/8" plug found on your ididit column. We have separate kits available for those using a POWER BOX, MANUAL BOX, or don't have a box specified. These kits include all the necessary parts you will need to install the column to the gearbox. Please note: If you will be using the original manual box, the 3/4" round shaft will need to be cut and modified into what is referred to as a 3/4"DD shape. \*Borgeson box requires a 18mm DD rag joint



#### 605 POWER GEARBOX

1955 (Floor Shift) Part # 3005001005 Includes Rag Joint, Floor Mount, 4-way Flasher Kit

1955 (Column Shift) Part # 3005004005 Includes Rag Joint, Floor Mount, 4-way Flasher Kit

### **MANUAL GEARBOX**

1955 (Floor Shift) Part # 3004002005 Includes Coupler, Floor Mount, 4-way Flasher Kit

1955 (Column Shift) Part # 3004001005 Includes Coupler, Floor Mount, 4-way Flasher Kit

### NO GEARBOX SPECIFIED

1955

Part # 3008001005 Includes Floor Mount, 4-way Flasher Kit

1956 Part # 3008001006 Includes Floor Mount, 4-way Flasher Kit

1956 (Floor Shift)

Mount, 4-way Flasher Kit

Includes Rag Joint, Floor

Mount, 4-way Flasher Kit

1956 (Column Shift)

Part # 3005004006

1956 (Floor Shift)

Part # 3004002006

Includes Coupler, Floor

1956 (Column Shift)

Includes Coupler, Floor

Mount, 4-way Flasher Kit

Part # 3004001006

Mount, 4-way Flasher Kit

Part # 3005001007 Includes Rag Joint, Floor Mount, 4-way Flasher Kit

1957 (Column Shift) Part # 3005004007 Includes Rag Joint, Floor Mount, 4-way Flasher Kit

1957 (Floor Shift) Part # 3004002007 Includes Coupler, Floor Mount, 4-way Flasher Kit

1957 (Column Shift) Part # 3004001007 Includes Coupler, Floor Mount, 4-way Flasher Kit

1957 Part # 3008001007 Includes Floor Mount, 4-way Flasher Kit

#### **605 POWER GEARBOX**

1955-57 (Floor Shift) Part # 3005001000 Includes Rag Joint, Floor Mount

1955-57 (Column Shift) Part # 3005004000 Includes Rag Joint, Floor Mount

**NO GEARBOX SPECIFIED** 

## **MANUAL GEARBOX**

1955-57 (Floor Shift) Part # 3004002000 Includes Coupler, Floor Mount

1955-57 (Column Shift) Part # 3004001000 Includes Coupler, Floor Mount

RNOD

1955-57 Part # 2401400010 Includes Coupler, Floor Mount

## AFTERMARKET HARNESS

Many aftermarket wiring companies offer replacement harnesses that incorporate a 4-way flasher unit as well as the flat 3 7/8" plug therefore a 4-way flasher kit is not included in these kits. We have separate kits available for those using a POWER BOX, MANUAL BOX, or don't have a box specified. These kits include all the necessary parts you will need to install the column to the gearbox. Please note: If you will be using the original manual box, the 3/4" round shaft will need to be cut and modified into what is referred to as a 3/4"DD shape.

## HAVE A RACK & PINION?

Due to the variety of rack & pinion set ups out there call ididit for details on the u-joints & shafting you'll need.

NOT SURE WHAT YOU HAVE? Give us a call and we can help determine what you have and what application will work the best.

## 1955-56 CHEVY **TRANSMISSION INDICATOR**

## Part # TRI1055

Made by Trim Parts. Injected molded using UV stabilized clear acrylic. No wavy lines or distortions. Available for 3 speed & overdrive transmissions.

## **CHEVY FLOOR MOUNT**

#### Part # 2401400010

ididit's Classic Chevy Floor mount uses the two original holes in the floor of your 55-57 Chevy to mount the bracket. Comes complete with a clamp to secure the bracket to the column. A new floor mount is required for ALL installations. The original will not fit the ididit steering column

## **1955-57 FLOOR MOUNT**

Use this Borgeson mount to fill the gap/hole in the floor when mounting the steering column.

**Brushed Aluminum** Part # BOR909011 Polished Aluminum Part # BOR909012



## **Z WIRE**

## 55-56 Part # ROU9.45 1957 Part # ROU9.45A

This shifter wire is used to connect the ididit steering column to your stock in-dash shift indicator.

25

## 1957 (Floor Shift) Part # 3005001006 Includes Rag Joint, Floor

# **Camaro/Firebird** 1967-1969

## **TILT FLOOR SHIFT**

Designed to fit your Camaro or Firebird and does NOT require modification to your original vehicle to install. Installs in the same location as the old column using your original under dash mount, floor mount and a new rag joint installation kit. Using an adaptor, add an aftermarket wheel or call ididit for info on retro-fitting the original wheel to the column.

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- **4-WAY FLASHERS**
- **KNOBS & LEVERS**
- 3 7/8" WIRING PLUG
- 67-68: 1"-48 LOWER SHAFT
- 69: 3/4"-36 LOWER SHAFT
- 67-68 INCLUDES WIRING HARNESS ADAPTOR
- 69 PLUGS DIRECTLY INTO **FACTORY WIRING**
- 69 INCLUDES IGNITION & RELAY PACK

|                    | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|--------------------|--------------------|------------|------------------------|---------------------|----------------------|
| 1967-68            | 1120680010         | 1120680020 | 1120680051             | 1070680030          | 1070680040           |
| 1969 w/ Key*       | 1520790010         | 1520790020 | 1520790051             | N/A                 | N/A                  |
| 1969 w/Touch-N-Go* | 1526790010         | 1526790020 | 1526790051             | N/A                 | N/A                  |

\*Ignition excluded on '69 Firebird. Call ididit to find out why. If using an aftermarket fuel injection system with an ididit ignition column please call.

## **TILT COLUMN SHIFT**

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

**ORIGINAL '69 CAMARO FLOOR SHIFT COLUMNS CAME WITH A NEUTRAL SAFETY** SWITCH (NSS). WHEN INSTALLING THE NEW IDIDIT '69 CAMARO FLOOR SHIFT Column, you will need to relocate the NSS to the transmission.

**Black Powder** 

Coated

1140680051

1540790051

1546790051

## COMES WITH

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- **NEUTRAL SAFETY SWITCH** ot included

-68 Camaro Chrom

3 7/8" WIRING PLUG

Camaro Stee

89 98

Wiring Harness Adapto

- 3/4"-36 LOWER SHAFT
- 67-68 INCLUDES WIRING HARNESS ADAPTOR
- 69 PLUGS DIRECTLY INTO FACTORY WIRING
- 69 INCLUDES IGNITION & RELAY PACK

Polished

Aluminum

1150680040

N/A

N/A

**Brushed** 

Aluminum

1150680030

N/A

N/A

|                                |                        | Shift indica                          | ator <u>not</u> includ |
|--------------------------------|------------------------|---------------------------------------|------------------------|
| and a second                   |                        | Paintable<br>Steel                    | Chrome                 |
|                                | 1967-68                | 1140680010                            | 1140680020             |
| TECH TIP                       | 1969 w/ Key*           | 1540790010                            | 1540790020             |
| YOU CAN BOLT YOUR STOCK 1969   | 1969 w/<br>Touch-N-Go* | 1546790010                            | 1546790020             |
| CAMARO STEERING WHEEL DIRECTLY | ** *** *               | · · · · · · · · · · · · · · · · · · · |                        |

\*Ignition excluded on '69 Firebird. Call ididit to find out why.

#### 1967-68 (Floor Shift) Part # 3000054331

Manual Gearbox: 3/4"-30 Includes 1"-48 x 3/4"-30 Rag Joint

1967-68 (C/S) & 69 (all) Part # 3000053431 Manual Gearbox: 3/4"-30 Includes 3/4"-36 x 3/4"-30 Rag Joint

## 1967-68 (Floor Shift) Part # 3000054334 Manual Gearbox: 3/4"-36

TO THE IDIDIT STEERING COLUMN.

Includes 1"-48 x 3/4"-36 Rag Joint

1967-68 (C/S) & 69 (all) Part # 3000053434 Manual Gearbox: 3/4"-36 Includes 3/4"-36 x 3/4"-36 Rag Joint

#### 1967-68 (Floor Shift) Part # 3000054340

Power Gearbox: 13/16"-36 Includes 1"-48 x 13/16"-36 Rag Joint

#### 1967-68 (CS) & 69 (all) Part # 3000053440 Power Gearbox: 13/16"-36 Includes 3/4"-36 x 13/16"-

36 Rag Joint

## RAG JOINT ISTAIIATIO

A rag joint is a vibration reducer used between your column & gearbox. In some vehicles, the original rag joint is pressed onto the lower shaft of the column. If yours has a pressed fit, it will need to be replaced. If yours is removable, the original may be used. However, please consider that due to age, the original rag joint may be worn so double check to make sure it is in good condition. ididit, inc. always recommends replacing the rag joint.

**STEERING COLUMN SPECIALISTS** 



## **TILT FLOOR SHIFT**

Designed to fit your Camaro and does NOT require modification to your original vehicle to install. The 1970-75 Camaro column is fully collapsible and comes standard with a keyed ignition in the original GM location. Installs in the same location as the old column using your original under dash mount and an ididit installation kit. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. You can also bolt your original 1970-75 Camaro wheel directly to this column.

Please note: this column does not have the provision needed for the OEM Neutral Safety Switch or indicator. An alternate method must be used.

## **COMES WITH**

- 8-POSITION TILT
- IGNITION & RELAY PACK
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- HORN WIRE

- 70-74: 3 7/8" WIRING PLUG
- 75: 4 1/4" WIRING PLUG
- 1"-48 LOWER SHAFT
- MODEL SPECIFIC FLOOR MOUNT
- PROVISIONS FOR MOUNTING BRACKETS

|                          | Paintable Steel | Chrome     | Black Powder<br>Coated |
|--------------------------|-----------------|------------|------------------------|
| 1970-75 w/ Key           | 1620860010      | 1620860020 | 1620860051             |
| 1970-75 w/<br>Touch-N-Go | 1626860010      | 1626860020 | 1626860051             |

If using an aftermarket fuel injection system with an ididit ignition column please call.





Upgrade to Touch-N-Go Start keyless ignition!

## 70-75 CAMARO FLOOR MOUNT

A floor mount is essential for installing the 1970-75 Camaro tilt steering column, that's why we've included it in the column package. We've always got you covered!



## TECH TIP

YOU CAN BOLT YOUR STOCK 1970-75 CAMARO STEERING Wheel directly to the ididit steering column.

# **Installation Kits**

All the required components needed for flawless installation

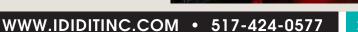
If the original u-joint, shaft, or rag joint are missing, damaged, or worn one of the following installation kits will be <u>required</u> depending on the gearbox being used. *If you are using an aftermarket steering box, please call ididit for further information.* 

## <u>1970-75</u>

Part # 3011008000 Manual Gearbox: 3/4"-36 Includes 1"-48 x 3/4"DD U-Joint, 3/4"-36 x 1"DD Rag Joint and a Collapsible Intermediate Shaft

## <u>1970-75</u>

Part # 3011009000 Power Gearbox: 13/16"-36 Includes 1"-48 x 3/4"DD U-Joint, 1"DD x 13/16"-36 Rag Joint and a Collapsible Intermediate Shaft



# Chevelle/El Camino/ero 1964-1972

## **TILT FLOOR SHIFT**

Designed to fit your Chevelle, El Camino or GTO and does NOT require modification to your original vehicle to install. Installs in the same location as the old column using your original under dash mount, floor mount and an ididit installation kit. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. Call ididit for info on retrofitting the original wheel to the column.

Please note: the 1969-72 column does not have the provision needed for the OEM Neutral Safety Switch or indicator. An alternate method must be used. See pg 56 for shift indicators.

## **COMES WITH**

- 69-72: 4 1/4" WIRING PLUG • 64-65: 3/4"-36 LOWER SHAFT
- 8-POSITION TILT
- 66: 1" DD LOWER SHAFT
- SELF-CANCELING **TURN SIGNALS**
- 4-WAY FLASHERS
- **KNOBS & LEVERS**
- 64-68: 3 7/8" WIRING PLUG
- 67-72: 1"-48 LOWER SHAFT
- 67-68 INCLUDES WIRING HARNESS ADAPTOR
- 69-72 INCLUDES IGNITION & RELAY PACK

|                           | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|---------------------------|--------------------|------------|------------------------|---------------------|----------------------|
| 1964-65                   | 1120640010         | 1120640020 | 1120640051             | 1070640030          | 1070640040           |
| 1966                      | 1120610010         | 1120610020 | 1120610051             | 1070610030          | 1070610040           |
| 1967-68                   | 1120680010         | 1120680020 | 1120680051             | 1070680030          | 1070680040           |
| 1969-72 w/ Key*           | 1520690010         | 1520690020 | 1520690051             | N/A                 | N/A                  |
| 1969-72 w/<br>Touch-N-Go* | 1526690010         | 1526690020 | 1526690051             | N/A                 | N/A                  |

WITH THE HELP OF IDIDIT'S 1955-68 HORN KIT, YOU CAN BOLT MOST STOCK WHEELS TO YOUR IDIDIT COLUMN (SEE PG 61 FOR MORE DETAILS.)

64-65 Chevelle Blac

69-72 Chevelle Steel

\*Ignition excluded on 1969 & 70 GTO. Call ididit to find out why. If using an aftermarket fuel injection system with an ididit ignition column please call.

64-65 Chevelle Chrome

# **TILT COLUMN SHIFT**

**57-68** Chevelle Chrome

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

67-68 Wiring

Harness

Adapto

|                            | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|----------------------------|--------------------|------------|------------------------|---------------------|----------------------|
| 1964-65*                   | 1140640010         | 1140640020 | 1140640051             | 1150640030          | 1150640040           |
| 1966                       | 1140610010         | 1140610020 | 1140610051             | 1150610030          | 1150610040           |
| 1967-68                    | 1140680010         | 1140680020 | 1140680051             | 1150680030          | 1150680040           |
| 1969-72 w/Key**            | 1540690010         | 1540690020 | 1540690051             | N/A                 | N/A                  |
| 1969-72 w/<br>Touch-N-Go** | 1546690010         | 1546690020 | 1546690051             | N/A                 | N/A                  |

\* Column shift will not fit 1964-65 GTO's

\*\*Ignition excluded on 1969 & 70 GTO. Call ididit to find out why.

If using an aftermarket fuel injection system with an ididit ignition column please call.

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- NEUTRAL SAFETY SWITCH Shift indicator not included
- **KNOBS & LEVERS**
- 64-68: 3 7/8" WIRING PLUG
- 69-72: 4 1/4" WIRING PLUG
- 64-68: 3/4"-36 LOWER SHAFT
- 69-72: 1"-48 LOWER SHAFT
- 69-72: IGNITION & RELAY PACK

# Installation Kits

## **DELUXE KITS - ORIGINAL HARNESS**

For vehicles with an original factory harness, a 4-way flasher kit is included with these kits. This 4-way flasher kit will not only add safety to your vehicle, but will also convert your original wiring harness to the 3 7/8" plug found on your ididit column. These kits include all the necessary parts you will need to install the column to the gearbox. All you need to know is the diameter of the gearbox input shaft and the number of splines. 1964/65(F/S) & 1966(C/S) Part # 3006001003 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1966 (Floor Shift)

Part # 3006004003 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1964/65(F/S) & 1966(C/S)

Part # 3006002003 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1966 (Floor Shift)

Part # 3006005003 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

#### <u>1965 (F/S) & 1966 (C/S)</u> Part # 3006003003

Power Gearbox: 13/16"-36 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

#### <u>1966 (Floor Shift)</u> Part # 3006006003

Power Gearbox: 13/16"-36 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

1964/65 (F/S) & 1966 (C/S) Part # 3006001000 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint

1965 (F/S) & 1966 (C/S) Part # 3006003000 Power Gearbox: 13/16"-36 Includes Coupler, Intermediate Shaft, Rag Joint

## 1966 (Floor Shift)

Part # 3006005000 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint

1967-68 (Floor Shift) Part # 3006009000 Power Gearbox: 13/16"-36 Includes Coupler, Intermediate Shaft, Rag Joint

### <u>1969-72</u>

Part # 3011007000 Manual Gearbox: 3/4"-30 Includes U-joint, Rag Joint, Collapsible Intermediate Shaft

## **ECONO KITS**

We had the builder on a budget in mind when we designed this kit. The original joint and intermediate shaft are used. The shaft will need to be cut and modified to match the 3/4" DD coupler. Due to age, the original rag joint may be worn so please double

check to make sure it is in good condition. We always recommend replacing the rag joint. 1964/65 (F/S) & 1966 (C/S) Part # 3006002000 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint

1966 (Floor Shift) Part # 3006004000 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint

1966 (Floor Shift) Part # 3006006000 Power Gearbox: 13/16"-36 Includes Coupler, Intermediate Shaft, Rag Joint

<u>1967-68 (Column Shift)</u> *Part # 3006001000* Manual Gearbox: 3/4"-30 *Includes* Coupler, Intermediate Shaft, Rag Joint

<u>1969-72</u> Part # 3011008000 Manual Gearbox: 3/4"-36 Includes U-joint, Rag Joint, Collapsible Intermediate Shaft

## **DELUXE KITS - AFTERMARKET HARNESS**

These kits include all the necessary parts you will need to install the column to the gearbox. Many aftermarket wiring companies offer replacement harnesses that incorporate a 4-way flasher unit as well as the flat 3 7/8" plug therefore, a 4-way flasher kit is not included in these kits. All you need to know before you order is the diameter of the gearbox input shaft and the number of splines.

1967-68 (Floor Shift) Part # 3006007000 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint

<u>1967-68 (Column Shift)</u> *Part # 3006002000* Manual Gearbox: 3/4"-36 *Includes* Coupler, Intermediate Shaft, Rag Joint

### 1969-72 Part # 3011009000 Manual Gearbox: 13/16"-36 Includes U-joint, Rag Joint, Collapsible Intermediate Shaft

1967-68 (Floor Shift) Part # 3006008000 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint

<u>1967-68 (Column Shift)</u> *Part # 3006003000* Power Gearbox: 13/16"-36 *Includes* Coupler, Intermediate Shaft, Rag Joint

## **ORIGINAL HARNESS**

<u>1964/65 (F/S) & 1966 (C/S)</u> *Part # 3001001003 Includes* Coupler & 4-way Flasher Kit 1966 (Floor Shift) Part # 3001002003 Includes Coupler & 4-way Flasher Kit

## AFTERMARKET HARNESS

<u>1964/65 (F/S) & 1966 (C/S)</u> *Part # 3000313449 Includes 3*/4" DD Coupler <u>1966 (Floor Shift)</u> *Part # 3000315249 Includes* 3/4" DD Coupler

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# **Corvette** 1953-1968

## **1953-62 STRAIGHT FLOOR SHIFT**

Due to lack of space in front of the dash, the 1953-62 Corvette column is only available in straight floor shift. To install, simply remove your old column, saving your original under dash mount. You will be required to fabricate your own floor mount to safely secure the column to the firewall. The solid shaft that extends from inside the gearbox to the steering wheel will need to be cut and modified into the 3/4"DD shape in order to fit a coupler. Using an ididit installation kit, install your new steering column in place of the old. Add an aftermarket wheel with the help of the ididit 1956-62 Corvette Steering Wheel Adaptor.

1953-57 Straight

53-57 Corvette Chrome

**Black Powder** 

Coated

1010710051

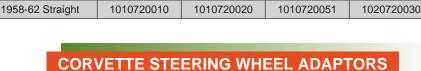
Brushed

Aluminum

N/A

|  | CO | MES | WITH |
|--|----|-----|------|
|--|----|-----|------|

- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- RETRO STYLE
   KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT
- 58-62 INCLUDES MODEL SPECIFIC FLOOR MOUNT



Chrome

1010710020



Paintable

Steel

1010710010

Do you want to use your original steering wheel with your new ididit column? Now you can with the help of an ididit Corvette Steering Wheel Adaptor. see page 61 for more details.



Polished

Aluminum

N/A

1020720040

## 1963-66 TILT FLOOR SHIFT

This stylish 8-position tilt column is designed to fit your 1963-66 Corvette and does NOT require modification to your original vehicle to install. Easily installs in the same location as the old column using your original under dash mount, floor mount and a rag joint. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an ididit 1963-66 Corvette Steering Wheel Adaptor.

Please note the space differences when using the original steering wheel  $\underline{vs}$  an aftermarket wheel.

Tilt column with <u>original wheel</u>: 1/2" closer to the driver Tilt column with <u>aftermarket wheel</u>: 1 1/2" closer to the dash

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING
   TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT

|              | Paintable<br>Steel | Chrome     | Black Powder<br>Coated |
|--------------|--------------------|------------|------------------------|
| 1963-66 Tilt | 1120770010         | 1120770020 | 1120770051             |

STEERING COLUMN SPECIALISTS

## **1968 TILT FLOOR SHIFT**

This stylish 8-position tilt column is designed to fit your 1968 Corvette and does NOT require modification to your original vehicle to install. Easily installs in the same location as the old column using the new dash mount, floor mount and a rag joint. You may use the original rag joint to connect to your gearbox as long as it's in good working condition, but due to age, it is highly recommended that you purchase a new one. Add an aftermarket wheel or use your original steering wheel with the help of an ididit 1968 Corvette Steering Wheel Adaptor.

## **COMES WITH**

- 8-POSITION TILT
   SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 1"-48 LOWER SHAFT
- PRE-WELDED
   UNDER DASH
   MOUNT
- MODEL SPECIFIC FLOOR MOUNT
- WIRING HARNESS
   ADAPTOR



| Wiring Harness<br>Adaptor |           | Paintable<br>Steel | Chrome     | Black Powder<br>Coated |
|---------------------------|-----------|--------------------|------------|------------------------|
| Floor Mount               | 1968 Tilt | 1120700010         | 1120700020 | 1120700051             |

All the necessary components needed for flawless installation

## **ORIGINAL HARNESS**

For vehicles with an original factory harness, a 4-way flasher kit is included with these kits. This 4-way flasher kit will not only add safety to your vehicle, but will also convert your original wiring harness to the 3 7/8" plug found on your ididit column. These kits include all the necessary parts you will need to install the column to the gearbox. <u>1953-62</u> *Part # 3003003005 Includes* 3/4"-36 x 3/4"DD Coupler & 4-way Flasher Kit

1963-66

Includes

Rag Joint

Part # 3000053434

3/4"-36 x 3/4"-36

<u>1963</u> *Part # 3003004001 Includes* 3/4"-36 x 3/4"-36 Rag Joint & 4-way Flasher Kit

## <u>1964-66</u>

**Part # 3003004003** Includes 3/4"-36 x 3/4"-36 Rag Joint & 4-way Flasher Kit



<u>1953-62</u> *Part # 3000313449 Includes* 3/4"-36 x 3/4"DD Coupler

<u>1968</u> Part # 3000054334 Includes 1"-48 x 3/4"-36 Rag Joint **AFTERMARKET HARNESS** 

These kits include all the necessary parts you will need to install the column to the gearbox. Many aftermarket wiring companies offer replacement harnesses that incorporate a 4-way flasher unit as well as the flat 3 7/8" plug therefore, a 4-way flasher kit is not included in these kits.

# **Mpala** 1958-1976

## **TILT FLOOR SHIFT**

Designed to fit your 58-67 & 71-76 Impala, 59-60 El Camino or 71-76 Caprice and does NOT require modification to your original vehicle to install. Installs in the same location as the old column using your original under dash mount, floor mount and an ididit installation kit. A new aluminum dash bezel is included with the 1963-64 column however, all the other columns will match the dash perfectly using the original bezel. Add an aftermarket wheel (using an adaptor) or original wheel but keep in mind that an aftermarket wheel may push the wheel closer to the driver and the original wheel <u>will</u> increase the overall length of the column towards the driver.

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
   1958-60 INCLUDES
   RETRO STYLE KNOBS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT
- 1963-64 INCLUDES NEW
   DASH BEZEL
- 1967 INCLUDES WIRING HARNESS ADAPTOR
- 71-76 INCLUDES IGNITION
   & RELAY PACK

## **TILT COLUMN SHIFT**

The shift pattern on the column shift columns allows you to use either a 3 or 4-speed automatic transmission. A new aluminum dash bezel is included with the 1963-64 column however, all the other columns will match the dash perfectly using the original bezel. A shift linkage *(new or original)* is required for installation and will attach to the lower shift arm provided on the column. Add an aftermarket wheel (using an adaptor) or original wheel but keep in mind that an aftermarket wheel may push the wheel closer to the driver and the original wheel will increase the overall length of the column towards the driver.

|  | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|--|--------------------|------------|------------------------|---------------------|----------------------|
| 1958                                   | 1120580010         | 1120580020 | 1120580051             | 1070580030          | 1070580040           |
| 1959-60 Impala/El<br>Camino            | 1120600010         | 1120600020 | 1120600051             | 1070600030          | 1070600040           |
| 1961-62                                | 1120620010         | 1120620020 | 1120620051             | 1070620030          | 1070620040           |
| 1963-64                                | 1120670010         | 1120670020 | 1120670051             | 1070670030          | 1070670040           |
| 1965-66                                | 1120660010         | 1120660020 | 1120660051             | 1070660030          | 1070660040           |
| 1967                                   | 1120780010         | 1120780020 | 1120780051             | 1070780030          | 1070780040           |
| 1971-76 Imp/Caprice<br>w/Key           | 1520760010         | 1520760020 | 1520760051             | N/A                 | N/A                  |
| 1971-76 Impala/Caprice<br>w/Touch-N-Go | 1526760010         | 1526760020 | 1526760051             | N/A                 | N/A                  |

33-64 Impala Chrom

If using an aftermarket fuel injection system with an ididit ignition column please call.

#### THE 1964 IDIDIT COLUMN IS NOT COMPATIBLE WITH THE 1964 IMPALA FACTORY TACHOMETER

## COMES WITH

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- NEUTRAL SAFETY SWITCH Shift indicator <u>not</u> included
- KNOBS & LEVERS
   1958-60 INCLUDES
   RETRO STYLE KNOBS



Impala

- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT
- 1963-64 INCLUDES
   NEW DASH BEZEL
- 1967 INCLUDES
   WIRING HARNESS
   ADAPTOR
- 71-76 INCLUDES IGNITION & RELAY PACK

|             |  | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|-------------|--|--------------------|------------|------------------------|---------------------|----------------------|
|             | 1958                                   | 1140580010         | 1140580020 | 1140580051             | 1150580030          | 1150580040           |
|             | 1959-60 Imp/El Cam                     | 1140600010         | 1140600020 | 1140600051             | 1150600030          | 1150600040           |
| T           | 1961-62                                | 1140620010         | 1140620020 | 1140620051             | 1150620030          | 1150620040           |
| -           | 1963-64                                | 1140670010         | 1140670020 | 1140670051             | N/A                 | N/A                  |
|             | 1965-66                                | 1140660010         | 1140660020 | 1140660051             | 1150660030          | 1150660040           |
|             | 1967                                   | 1140780010         | 1140780020 | 1140780051             | 1150780030          | 1150780040           |
| ome         | 1971-76 Imp/Caprice w/Key              | 1540760010         | 1540760020 | 1540760051             | N/A                 | N/A                  |
| 5-66 Chrome | 1971-76 Impala/Caprice<br>w/Touch-N-Go | 1546760010         | 1546760020 | 1546760051             | N/A                 | N/A                  |

71-76 Chrome

## STEERING COLUMN SPECIALISTS

# Installation Kits

## **DELUXE KITS - ORIGINAL HARNESS**

For vehicles with an original factory harness, a 4-way flasher kit is included with these kits. This 4-way flasher kit will not only add safety to your vehicle, but will also convert your original wiring harness to the 3 7/8" plug found on your ididit column. These kits include all the necessary parts you will need to install the column to the gearbox. All you need to know is the diameter of the gearbox input shaft and the number of splines. Please note 1965-66 is Rear Steer (the gearbox is near the back of the engine) so a u-joint & intermediate shaft is not needed, therefore they are not included in the install kit.

1958

Part # 3007001007 Manual Gearbox: 3/4"-30 Includes U-Joint, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1959-62

Part # 3007002001 Manual Gearbox: 3/4"-36 Includes U-Joint. Intermediate Shaft, Rag Joint & 4-way Flasher Kit

### 1965-66

Part # 3003001002 Manual Gearbox: 3/4"-30 Includes Rag Joint & 4-way Flasher Kit

1958

Part # 3007002007 Manual Gearbox: 3/4"-36 Includes U-Joint, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1963-64

Part # 3007001002 Manual Gearbox: 3/4"-30 Includes U-Joint. Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1965-66

Part # 3003002002 Manual Gearbox: 3/4"-36 Includes Rag Joint & 4-way Flasher Kit

## 1959-62

Part # 3007001001 Manual Gearbox: 3/4"-30 Includes U-Joint, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

## 1966-64

Part # 3007002002 Manual Gearbox: 3/4"-36 Includes U-Joint. Intermediate Shaft, Rag Joint & 4-way Flasher Kit

### 1965-66

Part # 3003003002 Power Gearbox: 13-16"-36 Includes Rag Joint & 4-way Flasher Kit

#### 1958-64

Part # 3007001000 Manual Gearbox: 3/4"-30 Includes U-Joint, Intermediate Shaft, Rag Joint

#### 1965-67

Part # 3000053431 Manual Gearbox: 3/4"-30 Includes Rag Joint

#### 1965-67

Part # 3000053440 Power Gearbox: 13/16"-36 Includes Rag Joint

## **ECONO KITS**

1958-64 Part # 3007002000

Manual Gearbox: 3/4"-36 Includes U-Joint, Intermediate Shaft, Rag Joint

1965-67 Part # 3000053434 Manual Gearbox: 3/4"-36 Includes Rag Joint

These kits include all the necessary parts you will need to install the column to the gearbox. Many aftermarket wiring companies offer replacement harnesses that incorporate a 4-way flasher unit as well as the flat 3 7/8" plug therefore a 4-way flasher kit is not included in these kits. All you need to know before you order is the diameter of the gearbox input shaft and the number of splines. Please note 1965-67 is Rear Steer (the gearbox is near the back of the engine) so a u-joint & intermediate shaft is not needed, therefore they are not included in the install kit.

**DELUXE KITS - AFTERMARKET HARNESS** 

## 1963-64 DASH BEZEL Included



In the 1963-64 Impala the existing dash bezel is permanently attached to the original column. Therefore we've included a new dash bezel with your new 1963-64 ididit retrofit steering column.

## **ORIGINAL HARNESS**

always recommend replacing the u-joint.

We had the builder on a budget in mind when we designed

this kit. The original joint and intermediate shaft are used.

The shaft will need to be cut and modified to match the 3/4"

DD u-joint. Due to age, the original u-joint may be worn so

please double check to make sure it is in good condition. We

Part # 3002001001

Includes U-Joint &

1959-62

#### 1958

1963-64

Part # 3002001007 Includes U-Joint & 4-way Flasher Kit

## 4-way Flasher Kit

Part # 3002001002 Includes U-Joint & 4-way Flasher Kit

## AFTERMARKET HARNESS

Part # 3000013434 Includes 3/4"-36 U-joint

1958-64

## TECH TIP

1958-60 IMPALA: THE COLUMN SHIFT COLUMN WILL MOVE THE **STEERING WHEEL CLOSER TO YOUR BODY COMPARED TO THE ORIGINAL. ASK US HOW A SHORTY ADAPTOR OR NON-TILT COLUMN CAN HELP.** 

1967 IMPALA: THE ORIGINAL DASH INDICATOR CAN NOT BE USED WITH THE 67 COLUMN SHIFT COLUMN. AN AFTERMARKET INDICATOR IS REQUIRED.



# NOV8 1962-1973

## TILT FLOOR SHIFT

Designed to fit your Nova and does NOT require modification to your original vehicle to install. Installs in the same location as the old column. 1969-73 uses original under dash mount, floor mount and an ididit installation kit. 1962-67 Nova's can also reuse the original under dash mounts, but it is recommended that you purchase a NEW ididit 1962-67 Nova Floor Mount. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. Call ididit for info on retro-fitting the original wheel to the column.

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING
   TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT
- 62-66 INCLUDES DASH LOCATING SLOT
- 69-73 INCLUDES IGNITION
   & RELAY PACK

|                          | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|--------------------------|--------------------|------------|------------------------|---------------------|----------------------|
| 1962-66                  | 1120646010         | 1120646020 | 1120646051             | 1070646030          | 1070646040           |
| 1967                     | 1120630010         | 1120630020 | 1120630051             | 1070630030          | 1070630040           |
| 1968                     | N/A                | N/A        | N/A                    | N/A                 | N/A                  |
| 1969-73 w/ Key           | 1520720010         | 1520720020 | 1520720051             | N/A                 | N/A                  |
| 1969-73 w/<br>Touch-N-Go | 1526720010         | 1526720020 | 1526720051             | N/A                 | N/A                  |

If using an aftermarket fuel injection system with an ididit ignition column please call.

62-66 Nova Chrome

## TILT COLUMN SHIFT

2-66 Nova Stee

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage *(new or original)* is required for installation and will attach to the lower shift arm provided on the column. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

69-73 Nova Chrome

## COMES WITH

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- NEUTRAL SAFETY SWITCH Shift indicator <u>not</u> included
- KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT
- 62-66 INCLUDES DASH LOCATING SLOT
- 69-73 INCLUDES IGNITION
   & RELAY PACK

|                   |          | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|-------------------|----------|--------------------|------------|------------------------|---------------------|----------------------|
| 1962-6            | 6        | 1140646010         | 1140646020 | 1140646051             | 1150646030          | 1150646040           |
| 1967              |          | 1140630010         | 1140630020 | 1140630051             | 1150630030          | 1150630040           |
| 1968              |          | N/A                | N/A        | N/A                    | N/A                 | N/A                  |
| 1969-7            | 3 w/ Key | 1540720010         | 1540720020 | 1540720051             | N/A                 | N/A                  |
| 1969-7<br>Touch-l |          | 1546720010         | 1546720020 | 1546720051             | N/A                 | N/A                  |



## TECH TIP

IDIDIT CABLE SHIFT LINKAGE KITS WILL <u>NOT</u> WORK FOR MOST Nova's with original or ididit steering columns.

STEERING COLUMN SPECIALISTS

## **ECONO KITS**

We had the builder on a budget in mind when we designed this kit. The original joint and intermediate shaft are used. The shaft will need to be cut and modified to match the 3/4" DD coupler. Due to age, the original rag joint may be worn so please double check to make sure it is in good condition. We always recommend replacing the rag joint.

1967

Part # 3000313434 Includes 3/4"-36 x 3/4"-36 Coupler

## **ORIGINAL HARNESS**

For vehicles with an original factory harness, a 4-way flasher kit is included in this kit. This 4-way flasher kit will not only add safety to your vehicle, but will also convert your original wiring harness to the 3 7/8" plug found on your ididit column.

1962 Part # 3001001001 Includes 3/4"-36 x 3/4"DD Coupler & 4-way Flasher Kit

1963-65 Part # 3001001002 Includes 3/4"-36 x 3/4"DD Coupler & 4-way Flasher Kit

1966 Part # 3001001003 Includes 3/4"-36 x 3/4"DD Coupler & 4-way Flasher Kit

**RAG JOINTS** 

A rag joint is a vibration reducer used between your column & gearbox. These kit's include a new 3/4"-36 rag joint. In order to choose the correct rag joint you will need to know the diameter of the gearbox input shaft and the number of splines. ididit, inc. always recommends replacing the rag joint.

> 1962-67 NOVA FLOOR MOUNT

1969-73 Part # 3000053431 Manual Gearbox: 3/4"-30 Includes 3/4"-36 x 3/4"-30 Rag Joint

1969-73 Part # 3000053440 Power Gearbox: 13/16"-36 Includes 3/4"-36 x 13/16"-36 Rag Joint

1969-73 Part # 3000053434 Manual Gearbox: 3/4"-36 Includes 3/4"-36 x 3/4"-36 Rag Joint



## AFTERMARKET HARNESS

Many aftermarket wiring companies offer replacement harnesses that incorporate a 4-way flasher unit as well as the flat 3 7/8" plug therefore a 4-way flasher kit is not included in these kits.

### 1962-66

Part # 3000313449 Includes 3/4"-36 x 3/4"DD Coupler

# Installation Kits

68 HORN KIT, YOU CAN BOLT MOST STOCK WHEELS TO YOUR IDIDIT COLUMN (SEE PG 61 FOR MORE DETAILS.)

Part Number: 2400020010

Also works great with a Rack & Pinion!

# **Falcon** 1964-1965

## **TILT FLOOR SHIFT**

You asked for it, you got it! The Falcon tilt steering column is the newest Ford style column from ididit. Features all Ford wiring and will easily attach to your modified stock gearbox with a new coupler installation kit. Installs in the same location as the old column using your original under dash mount and the new model specific floor mount. Add your stock Falcon wheel and enjoy the convenience of 8-position tilt for that comfortable ride.

Please note: Dimmer/wiper and cruise control options can NOT be added to the Ford Style column due to the manufacturers design of the Ford Style wiring harness.

## **COMES WITH**

- 8-POSITION TILT
- FORD SPLINED TOP SHAFT
- FORD TURN SIGNAL SWITCH
- FORD STYLE KNOBS
   & LEVERS
- SELF-CANCELING TURN SIGNALS
- GEARBOX COVER

- LOCATING SLOTS
- MODEL SPECIFIC FLOOR MOUNT
- 3/4"-36 LOWER SHAFT
- 65 COMES WITH FORD WIRING CONNECTORS
- 64 COMES WITH BULLET STYLE
   WIRING CONNECTORS
- 64 COMES WITH A HORN BRUSH

|      | Paintable<br>Steel | Chrome     | Black Powder<br>Coated |
|------|--------------------|------------|------------------------|
| 1964 | 1170904010         | 1170904020 | 1170904051             |
| 1965 | 1170906010         | 1170906020 | 1170906051             |

## TILT COLUMN SHIFT

Falcon Chrome

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. This column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is an option, but not included. A shift linkage *(new or original)* is required for installation and will attach to the lower shift arm provided on the column. Add your stock Falcon wheel directly to the column, no adaptor required.

34 Falcon Steel

Warning: The Column Shift column is 2" longer and will move the steering wheel 2" closer to the driver compared to the original.

|      | Paintable<br>Steel | Chrome     | Black Powder<br>Coated |
|------|--------------------|------------|------------------------|
| 1964 | 1130904010         | 1130904020 | 1130904051             |
| 1965 | 1130906010         | 1130906020 | 1130906051             |

## TECH TIP

35 Falcon

WHEN INSTALLING YOUR OEM STEERING WHEEL TO YOUR IDIDIT FORD STYLE COLUMN, THE OEM WHEEL MUST BE FOR THE SAME YEAR APPLICATION AS THE COLUMN. USE OF A DIFFERENT YEAR WILL RESULT IN DAMAGE TO THE TURN SIGNAL SWITCH.



## Included

The floor mount and gearbox cover are essential for flawless installation, so that's why they are included with every Falcon column! We've always got you covered!

## COUPLER Installation Kit

## Required for installation

The 3/4" solid shaft from your original column will need to be cut & modified into what is referred to as a 3/4" DD shape.

*Part # 3000313449* Includes 3/4"-36 x 3/4"DD Coupler



## FORD STYLE TILT FLOOR SHIFT

Mustang fan? Then these Ford Style columns are for you! They feature all Ford wiring and a Ford top shaft. We offer two types of columns for your specific year. Our standard column will bolt right to your stock box (using an ididit installation kit). Our rack version is made 1" shorter in order to lessen the angle of the U-joint when bolted into your rack & pinion system. Installs in the same location as the old column using your original under dash mount. A new column specific floor mount is included with every column and is designed to fit your application. Add your stock Mustang wheel and the gripping surface will be in the same location as the original.

Please note: Dimmer/wiper and cruise control options can NOT be added to the Ford Style column due to the manufacturers design of the Ford Style wiring harness.

## **COMES WITH**

- 8-POSITION TILT
- FORD SPLINED TOP SHAFT
- FORD TURN SIGNAL SWITCH
- FORD STYLE KNOBS & LEVERS
- MODEL SPECIFIC FLOOR MOUNT
- FORD WIRING CONNECTORS
- 3/4"-36 LOWER SHAFT
- 68-69 IS FULLY COLLAPSIBLE
- 67-69 COMES WITH 4-WAY FLASHERS

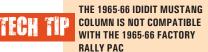
WHEN INSTALLING YOUR OEM STEERING WHEEL TO

YOUR IDIDIT FORD STYLE COLUMN, THE OEM WHEEL



| ler Coated |
|------------|
| 2051       |
| 4051       |
| 3051       |
| 5051       |
| 4051       |
| 15051      |
| 16051      |
| 17051      |
|            |

-66 Mustang Chrome





## MUSTANG FLOOR MOUNT

67 Mustang Black

A new floor mount is essential for flawless installation, that's why we include a model specific floor mount with every ididit Mustang steering column.

MUST BE FOR THE SAME YEAR APPLICATION AS THE COLUMN. USE OF A DIFFERENT YEAR WILL RESULT IN DAMAGE TO THE TURN SIGNAL SWITCH.

# Installation Kits

All the necessary components needed for flawless installation

## <u>1965-66 Manual Stock Box</u> Part # 3000313449

Includes 3/4"-36 x 3/4"DD Coupler. The 3/4" solid shaft from your original column will need to be cut & modified into what is referred to as a 3/4" DD shape.



IF USING A BORGESON POWER ASSISTED BOX ON ANY YEAR MUSTANG, THE COLUMN WILL NEED TO BE SHORTER. CALL IDIDIT FOR ADDITIONAL INFO. (WILL NOT WORK FOR 1969 IDIDIT COLUMNS)

## <u>1965-66 & 1968-69</u> Rack & Pinion

3/4"DD x 3/4"-36 U-Joint **Part # 3000013449** 18"DD Shaft **Part # 3000409418** Manual Rack will also need a 3/4"DD x ? U-Joint (depending on manufacturers input shaft.) Power Rack will also need a 3/4"DD x ? Vibration Joint (depending on manufacturers input shaft.) The 1967 Mustang used two types of stock boxes, "Long" and "Short." The Long box had one piece of shafting from the box to the upper shaft of the steering column. The Short box was attached to the column with a rag joint.

<u>1967 Long Box</u> Part # 3000313449 Includes 3/4"-36 x 3/4"DD Coupler.



#### <u>1967 Short Box</u> Part # 300600210 Includes 3/4"-36 x 3/4

Includes 3/4"-36 x 3/4"DD Coupler, 2 5/16" long DD Shaft & 3/4"DD x 3/4"-36 Rag Joint

#### <u>1968 Manual Stock Box</u> Part # 300600210

Includes 3/4"-36 x 3/4"DD Coupler, 2 5/16" long DD Shaft & 3/4"DD x 3/4"-36 Rag Joint

## <u>1969 Manual Stock Box</u> Part # 3000053434

Includes 3/4"-36 x 3/4"-36 Rag Joint

**STEERING COLUMN SPECIALISTS** 

# Musiang 1964.5-1969

## **GM STYLE TILT FLOOR SHIFT**

This Mustang column is GM based and features a GM upper shaft, along with a 3 7/8" Wiring Plug. Some modification to the original gearbox and wiring will be required. Installs in the same location as the old column using your original under dash mount, floor mount and an ididit installation kit. Comes complete with a female end plug for your wiring. Using as adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the original.

Because the GM Style column uses the standard GM wiring harness, dimmer/wiper and cruise control options CAN be added to the column. See pg 57 and 58 for more details.

## **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING
   TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 3 7/8" WIRING PLUG
- 3/4"-36 LOWER SHAFT



|             | Paintable Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|-------------|-----------------|------------|------------------------|---------------------|----------------------|
| 1964.5-66.5 | 1120647110      | 1120647120 | 1120647151             | 1070647130          | 1070647140           |
| 1966.5-69   | 1120690010      | 1120690020 | 1120690051             | 1070690030          | 1070690040           |

#### TECH TIP A STOCK FORD STEERING WHEEL WILL NOT BOLT TO THE IDIDIT GM STYLE MUSTANG STEERING COLUMN



## Turn Signal Wiring

Ford horn systems use two wires and 12 volts of power to control the horn function. ididit uses a ground type relay system. A relay is provided with your kit in order to successfully complete the conversion from the Ford system to the ididit system.





# Installation Kits

All the necessary components needed for flawless installation

<u>1964.5-66.5</u> *Part # 3000313449 Includes* 3/4"-36 x 3/4"DD Coupler

Your original column has a solid shaft from inside the stock gearbox to the steering wheel. You will need to cut and modify this original shaft into what is referred to as a 3/4" DD shape. Use the coupler to connect the modified shaft to the ididit column.

<u>1966.5-69</u> Part # 3000053434 Includes 3/4"-36 x 3/4"-36 Rag Joint

The rag joint will act as a coupler and a vibration reducer between your intermediate shaft and gearbox.

# **Eura/Challenger** 1970-1974

## **TILT FLOOR SHIFT**

Got a Mopar? We've got you covered! This retrofit column is designed to fit your 1970-74 Chrysler E-Body Cuda/Challenger and does NOT require modification to your original vehicle to install. This column will easily bolt to your manual stock box, power box, or rack & pinion system using a new universal joint installation kit. This column is unique in the fact that it has the ability to fully collapse in 3 different areas, making it the safest aftermarket column you can buy. Do you want to use your OE Tuff Grip steering wheel or reproduction wheel? ididit gives you the option to include our specially designed Cuda/Challenger Steering Wheel Adaptor with your column order (use "1970-74 w/ OE wheel adaptor" part numbers).

## COMES WITH

- 8-POSITION TILT
- IGNITION & RELAY PACK
- SELF-CANCELING **TURN SIGNALS**
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 3 7/8" WIRING PLUG

- 3/4"DD EXTENDABLE LOWER SHAFT
- PRE-WELDED UNDER DASH MOUNT
- MODEL SPECIFIC FLOOR MOUNT
- MOPAR WIRING HARNESS ADAPTOR
- FULLY COLLAPSIBLE

|  | Paintable Steel | Chrome     | Black Powder<br>Coated |
|--|-----------------|------------|------------------------|
| 1970-74 w/Key                              | 1620810010      | 1620810020 | 1620810051             |
| 1970-74 w/Key<br>& OE wheel adaptor        | 1620820010      | 1620820020 | 1620820051             |
| 1970-74 w/Touch-N-GO                       | 1626810010      | 1626810020 | 1626810051             |
| 1970-74 w/Touch-N-GO<br>& OE wheel adaptor | 1626820010      | 1626820020 | 1626820051             |

If using an aftermarket fuel injection system with an ididit ignition column please call.



## U-JOINT ISIA

Required for flawless installation

A u-joint is required in order to install your ididit 1970-74 Cuda/Challenger column. A u-joint connects the steering box to the ididit column and is used whenever there is any type of bend from your column to your box or rack.

1970-74 Manual Gearbox Part # 3000013449 Includes 3/4"DD x 3/4"-36 U-joint

40

1970-74 Power Gearbox Part # 3000014921 Includes 3/4"DD x 5/8"-36C U-joint

## Adaptors & Horn Kit 1970-74 CUDA **CHALLENGER OE WHEEL ADAPTOR**

This 3-bolt wheel adaptor is specially designed to bolt your OE steering wheel or reproduction wheel to your ididit 1970-74 Cuda/ Challenger column.

Available in: Chrome 2209320020 Black Powder Coated 2209320051 Brushed Aluminum 2209320030 Polished Aluminum 2209320040

## HORN KIT FOR **GRANT TUFF GRIP** REPRODUCTION WHEEL



Part # 2611010010 This horn kit will allow 🛢 🛋 you to use a

Grant Tuff Grip reproduction wheel with your ididit 1970-74 Cuda/ Challenger column.



Keyed ignition included or upgrade to Touch-N-Go Start

keyless ignition!

## **FLOOR MOUNT&** WIRING ADAPTOR INCLUDED

Because the floor mount & wiring adaptor is essential for flawless installation. ididit includes them with your 1970-74 Cuda/ **Challenger Tilt column** 

# **Chrysler B-Bolly** 1967-1973

## TILT FLOOR SHIFT

Designed to fit your Chrysler B-Body and does NOT require modification to your original vehicle to install. These columns are fully collapsible and will bolt right in to your manual box, power box or rack & pinion system. Installs in the same location as the old column using your original under dash mount and an ididit rag joint installation kit. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

Please note: A stock Chrysler steering wheel WILL NOT bolt to the ididit Chrysler B-Body steering column.

## COMES WITH

- 8-POSITION TILT
- SELF-CANCELING TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS
- YEAR SPECIFIC WIRE PLUG
- 3/4"DD EXTENDABLE LOWER SHAFT

- FULLY COLLAPSIBLE
- MODEL SPECIFIC FLOOR MOUNT
- WIRING HARNESS ADAPTOR
- PROVISIONS FOR MOUNTING BRACKETS
- 73 INCLUDES IGNITION
   & RELAY PACK

|                   | Paintable Steel | Chrome     | Black Powder<br>Coated |
|-------------------|-----------------|------------|------------------------|
| 1967-69           | 1300840010      | 1300840020 | 1300840051             |
| 1973 w/Key        | 1620870010      | 1620870020 | 1620870051             |
| 1973 w/Touch-N-GO | 1626870010      | 1626870020 | 1626870051             |

If using an aftermarket fuel injection system with an ididit ignition column please call.

# FLOOR MOUNT& INCLUDED

67-69 B-Body Black

The floor mount & wiring adaptor are essential for installing the 1967-69 & 1973 Chrysler B-body tilt steering columns, that's why we've included them in the column package. We've always got you covered!

## RAG JOINT Installation Kits

Required for flawless installation

67-69 B-Body Chrome

A rag joint is a vibration reducer used between your steering column and gearbox.

Please note: 2 different spline types were used with the power steering box. Check to verify which spline type you have to ensure proper rag joint fit. <u>1967-69 & 73</u> *Part # 3000053449* Manual Gearbox: 3/4"-36 *Includes* 3/4"DD x 3/4"-36 Rag Joint

 1967-69 & 73
 Off

 Part # 3000053449
 Power Gearbox: 3/4"-36

 Includes 3/4"DD x 3/4"-36
 Rag Joint

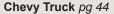


<u>1967-69 & 73</u> *Part # 3000054921* Power Gearbox: 5/8"-36C *Includes* 3/4"DD x 5/8"-36 Rag Joint

# Retrofft Series steering columns-trucks

# THE BENEFITS OF CHOOSING AN IDIDIT RETROFIT STEERING COLUMN

- ★WE KNOW IT FITS! WE DESIGN THE COLUMN WITH THE VEHICLE IN HOUSE.
- MOST COLUMNS WILL FIT IN THE ORIGINAL POSITION WITH NO MODIFICATIONS TO YOUR VEHICLE.
- ★WE INCLUDE NEW FLOOR MOUNTS, WIRING ADAPTORS, DASH MOUNTS, ETC. WITH MANY OF OUR COLUMNS TO HELP MAKE THE TRANSITION FROM OLD TO NEW QUICK & EASY!
- ◆1973 & NEWER GM COLUMNS CAN USE THE STOCK STEERING WHEEL WITH NO ADAPTOR REQUIRED.

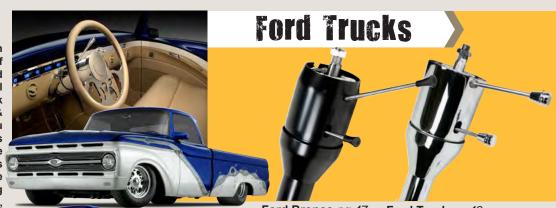


### "NEW AGAJN"

**GM Trucks** 

Some of you may be familiar with Ken's 1965 F-100. This labor of love was completed in 2006, and was transformed panel by panel from a bone stock "county truck orange" truck, into the clean & stylish, one-of-a-kind truck you see today. Ken is very proud of his "project" and is thankful to all the talented craftsmen and companies that helped him along the way. He knew he could create something truly unique in this old truck, making it... "New Again"

jeep Cj



**Ford Bronco** *pg* 47 **Ford Truck** *pg* 48

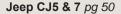
To us the term "Retrofit" means we have done the research, and have designed and developed a column that will fit your specific vehicle, often times with NO modification required to your vehicle. This means that when you buy one of our retrofit columns you are getting a perfectly engineered aftermarket column that will sit in the original steering column location, and in most cases, will put the steering wheel back in its original position. This is NOT a stock replacement, it's better! ididit Retrofit columns are designed with the vehicle in our shop to ensure the perfect fit and flawless installation. We've done the work so you won't have to!

In order to successfully accomplish this we must assume a few things:

• One, we assume you will be using an aftermarket wheel with your ididit retrofit column.

• *Two*, we assume the gearbox, firewall and dash have not been modified from their original state. This is the key to a perfect fit.

If you are unsure of what you have or have any questions regarding this please give us a call and we will be more than happy to help guide you through it.



# **Chevy Truck** 1947-1978

### **TILT FLOOR SHIFT**

We've got a wide selection of columns designed to fit your classic GM Truck! Each Chevy Truck column installs in the same location as the old and includes everything you'll need for flawless installation. All that's required is an ididit installation kit. 1947-54 Chevy Truck columns come complete with a new under dash mount and floor mount. The 1955-59 column comes with it's own specially designed under dash mount and floor mount with gasket, as well as an OE gearbox cover that is designed to protect the original gearbox from dirt and debris. Use your original under dash mount and floor mount to install the 1960-66 column. These columns also come with unique dash locating slots that allow for perfect installation every time. We offer both a standard and rack column for the 1967-72 Chevy Truck. The standard column will bolt right to your stock box (with a u-joint). The rack version is made shorter to lessen the angle of the u-joints. 1967-78 columns all install simply by using the original under dash mount and floor mount. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. You can bolt your original 1973-78 steering wheel directly to the 1973-78 steering column, no adaptor required!

Please Note: A stock 1960-66 wheel can NOT be used with a 1960-66 ididit column See page 46 for Chevy Truck installation kits

### **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING
   TURN SIGNALS
- 4-WAY FLASHERS
- KNOBS & LEVERS 1955-59 INCLUDES RETRO STYLE KNOBS
- 3 7/8" WIRING PLUG
- 73-78: 4 1/4" WIRING PLUG
- 47-59: 1" DD LOWER SHAFT
- 60-72: 3/4"-36 LOWER SHAFT

- 73-78: 1"-48 LOWER SHAFT
- 47-54 INCLUDES DASH MOUNT & FLOOR MOUNT
- 55-59 INCLUDES DASH MOUNT, MODEL SPECIFIC FLOOR MOUNT W/ GASKET & OE GEARBOX COVER
- 60-66 INCLUDES
   DASH LOCATING SLOT
- 67-72 INCLUDES WIRING HARNESS ADAPTOR
- 73-78 INCLUDES IGNITION
   & RELAY PACK

73-78 Chevy Truck Chrome

Chevy Truck Stee

80-66

Chevy Truck Black

55-59

17-54 GM Truck Chrome

67-72 Wiring Harness Adaptor

|                      | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|----------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1947-54              | 1120651010      | 1120651020 | 1120651051          | 1070651030       | 1070651040        |
| 1955-59              | 1120652010      | 1120652020 | 1120652051          | 1070652030       | 1070652040        |
| 1960-66              | 1120650010      | 1120650020 | 1120650051          | 1070650030       | 1070650040        |
| 1967-72              | 1120657010      | 1120657020 | 1120657051          | 1070657030       | 1070657040        |
| 1967-72 w/ Rack      | 1120658010      | 1120658020 | 1120658051          | 1070658030       | 1070658040        |
| 1973-78 w/ Key       | 1520760010      | 1520760020 | 1520760051          | N/A              | N/A               |
| 1973-78 w/Touch-N-Go | 1526760010      | 1526760020 | 1526760051          | N/A              | N/A               |



TECH TIP 1960-66 CHEVY TRUCK COLUMN INCLUDES THE PROVISIONS NEEDED TO MOUNT THE EMERGENCY BRAKE HANDLE. (FOR STEEL, CHROME OR BLACK ONLY) If using an aftermarket fuel injection system with an ididit ignition column please call.

### TECH TIP

WANNA USE YOUR ORIGINAL 1967-72 WHEEL WITH YOUR 67-72 IDIDIT STEERING COLUMN? YOU CAN WITH THE HELP OF IDIDIT'S 1955-68 HORN KIT W/ RING. (SEE PG 61 FOR MORE DETAILS.)

### STEERING COLUMN SPECIALISTS

### TILT COLUMN SHIFT

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. You can bolt your original 1973-78 steering wheel directly to the 1973-78 steering column, no adaptor required!

Please Note: The 1947-54 column does NOT come with a neutral safety switch or shift indicator. Call ididit for info on adding.

A stock 1960-66 wheel can NOT be used with a 1960-66 ididit column See page 46 for Chevy Truck installation kits

### COMES WITH

- 8-POSITION TILT
- SELF-CANCELING
- TURN SIGNALS
- **4-WAY FLASHERS**
- KNOBS & LEVERS **1955-59 INCLUDES RETRO STYLE KNOBS**
- 55-78 COMES WITH **NEUTRAL SAFETY SWITCH** Shift indicator not included
- 3 7/8" WIRING PLUG
- 73-78: 4 1/4" WIRING PLUG
- 47-59: 1" DD LOWER SHAFT

- 60-72: 3/4"-36 LOWER SHAFT
- 73-78: 1"-48 LOWER SHAFT
- 47-54 INCLUDES DASH **MOUNT & FLOOR MOUNT**
- 55-59 INCLUDES DASH MOUNT, MODEL SPECIFIC FLOOR MOUNT W/ GASKET & OE GEARBOX COVER
- 60-66 INCLUDES DASH LOCATING SLOT
- 67-72 INCLUDES WIRING HARNESS ADAPTOR
- 73-78 INCLUDES IGNITION & RELAY PACK

|                      | Paintable Steel | Chrome     | Black Powder Coated | Brushed Aluminum | Polished Aluminum |
|----------------------|-----------------|------------|---------------------|------------------|-------------------|
| 1947-54              | 1130651010      | 1130651020 | 1130651051          | 1150651030       | 1150651040        |
| 1955-59              | 1140652010      | 1140652020 | 1140652051          | 1150652030       | 1150652040        |
| 1960-66              | 1140650010      | 1140650020 | 1140650051          | 1150650030       | 1150650040        |
| 1967-72              | 1140657010      | 1140657020 | 1140657051          | 1150657030       | 1150657040        |
| 1967-72 w/ Rack      | 1140658010      | 1140658020 | 1140658051          | 1150658030       | 1150658040        |
| 1973-78 w/ Key       | 1540760010      | 1540760020 | 1540760051          | N/A              | N/A               |
| 1973-78 w/Touch-N-Go | 1546760010      | 1546760020 | 1546760051          | N/A              | N/A               |

If using an aftermarket fuel injection system with an ididit ignition column please call.

### 1955-59 CHEVY TRUCK



The floor mount w/ gasket, under dash mount, and OE gearbox cover are essential for flawless installation. so that's why they are with every included 1955-59 Chevy truck column. We've always got you covered!



WWW.IDIDITINC.COM • 517-424-0577

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1947-54 CHEVY TRUCK Includes Each 1947-54 column comes complete with column specific under dash mount and classic floor mount for easy, hassle free installation.

47-54 Chevy Truck Chrome

67-72 Chevy Truck Chrome

73-78 Chevy Truck Chrome w/ Touch-N-Go

# 1955-1978 Chevy Truck Installation Kits All the necessary components needed for flawless installation

### **DELUXE KITS - ORIGINAL HARNESS**

For vehicles with an original factory harness, a 4-way flasher kit is included with these kits. This 4-way flasher kit will not only add safety to your vehicle, but will also convert your original wiring harness to the 3 7/8" plug found on your ididit column. These kits include all the necessary parts you will need to install the column to the gearbox. All you need to know is the diameter of the gearbox input shaft and the number of splines.

#### 1960-62

Part # 3006001001 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

1963-66 Part # 3006001002 Manual Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

### 1960-62

Part # 3006002001 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

### 1963-66

Part # 3006002002 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft, Rag Joint & 4-way Flasher Kit

#### 1960-66

Part # 3006001000 Manual/Power Gearbox: 3/4"-30 Includes Coupler, Intermediate Shaft & Rag Joint

### 1967-72

Part # 3007002000 Manual Gearbox: 3/4"-36 Includes U-Joint, Intermediate Shaft & Rag Joint

### 1977-78

Part # 3010007000 Manual/Power Assisted Gearbox: 3/4"-30 Includes U-Joint, Telescoping Shaft & Vibration Joint

1960-66 Part # 3006002000 Manual Gearbox: 3/4"-36 Includes Coupler, Intermediate Shaft & Rag Joint

#### 1967-72 Part # 3007003000

Power Gearbox: 13/16"-36 Includes U-Joint, Intermediate Shaft & Rag Joint

#### 1967-72 Part # 3007001000 Manual/Power Gearbox: 3/4"-30 Includes U-Joint, Intermediate Shaft & Rag Joint

1973-76 Part # 3010006000

Power Gearbox: 13/16"-36 Includes U-Joint. Telescoping Shaft & Vibration Joint

### **DELUXE KITS AFTERMARKET HARNESS**

These kits include all the necessary parts you will need to install the column to the gearbox. Many aftermarket wiring companies offer replacement harnesses that incorporate a 4-way flasher unit as well as the flat 3 7/8" plug therefore, a 4-way flasher kit is not included in these kits. All you need to know before you order is the diameter of the gearbox input shaft

and the number of splines.

### **ECONO KITS**

We had the builder on a budget in mind when we designed this kit. The original joint and intermediate shaft are used. For the 1960-66 column, the shaft will need to be cut and modified to match the 3/4" DD coupler. The factory joint can be used for the 1967-72 column. Due to age, the original u-joint may be worn so please double check to make sure it is in good condition. We always recommend replacing the u-joint.

### **ORIGINAL HARNESS**

### 1960-62 Part # 3001001001 Includes Coupler & 4-way Flasher Kit

1963-66 Part # 3001001002 Includes Coupler & 4-way Flasher Kit

### **AFTERMARKET** HARNESS

1960-66 Part # 3000313449 Includes 3/4"-36 x 3/4"DD Coupler

### 1955-59 Installation Kit

**Required for installation** 

This coupler is needed if you are using a stock box in your 1955-59 Chevy Truck. If using a rack & pinion or later model steering box, please call ididit for further information.

Part # 3000315249 Includes 3/4"DD x 1"DD Coupler

### 1955-59 Turn Signal Wiring

If your Chevy Truck was originally equipped with turn signals, you will need one of the following year specific wiring harness adaptors.

#### 1955 Part # 3100035775 1956 Part # 3100035780 1957-59 Part # 3100035785

If your truck did NOT come with factory turn signals, use this plug to connect your wiring.

Female End Plug Part # 3106050010

### **STEERING COLUMN SPECIALISTS**



### TILT FLOOR SHIFT

Designed to fit your Bronco and does NOT require modification to your original vehicle to install. This Ford Style column features all Ford wiring, a Ford top shaft and will easily attach to your stock gearbox with a new half rag joint installation kit. Installs in the same location as the old column using your original floor mount and new dash mount. Add your stock Bronco wheel and the gripping surface will be in the same location as the original.

|         | Paintable Steel | Chrome     | Black Powder Coated |
|---------|-----------------|------------|---------------------|
| 1974-75 | 1170845010      | 1170845020 | 1170845051          |
| 1976-77 | 1170855010      | 1170855020 | 1170855051          |
| 1978-79 | 1170815010      | 1170815020 | 1170815051          |

### **COMES WITH**

- 8-POSITION TILT
- FORD SPLINED TOP SHAFT
- FORD TURN SIGNAL SWITCH
- FORD STYLE KNOBS
   & LEVERS
- 4-WAY FLASHERS
- 3/4"-36 LOWER SHAFT
- FORD WIRING CONNECTORS
- PRE-WELDED
   UNDER DASH MOUNT

### TECH TIP

Bronco

4-75

WHEN INSTALLING YOUR OEM STEERING WHEEL TO YOUR IDIDIT FORD STYLE COLUMN, THE OEM WHEEL MUST BE FOR THE SAME YEAR APPLICATION AS THE COLUMN. USE OF A DIFFERENT YEAR WILL RESULT IN DAMAGE TO THE TURN SIGNAL SWITCH.

### **TILT COLUMN SHIFT**

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. This column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is an option, but not included. A shift linkage (*new or original*) is required for installation and will attach to the lower shift arm provided on the column. Add your stock Bronco wheel directly to the column, no adaptor required.

Bronco

|   |         | Paintable Steel                          | Chrome     | Black Powder<br>Coated |  |  |
|---|---------|--|------------|------------------------|--|--|
| / | 1974-75 | 1130845010                               | 1130845020 | 1130845051             |  |  |
| 1 | 1976-77 | 1130855010                               | 1130855020 | 1130855051             |  |  |
|   | 1978-79 | SEE PG 49 FOR INFORMATION ON THIS COLUMN |            |                        |  |  |

# FORD SHIFT INDICATORS

Get a Ford AOD, AODE, C4 or C6 shift indicator for your Ford transmission. See pg 57 for details.

# Installation Kits

All the necessary components needed for flawless installation

### <u>1974-77</u>

Part # 3000383400 Includes 3/4"-36 Half Rag Joint

A new half rag joint is required for installation. The original rag joint was pressed onto the original column and cannot be removed.

### <u>1974-77</u> Part # 3000941000

*Includes* replacement rubber disk for Rag Joint, nuts, bolts & washers.

Before installing, carefully inspect the rubber on the other half of the original rag joint to be sure it is all intact. If it is not, you will need to use this replacement.



<u>1978-79</u> Part # 3000053434 Includes 3/4"-36 x 3/4"-36 Rag Joint

# **Ford 1/2 Ton Truck** 1953-1979

### FORD STYLE TILT FLOOR SHIFT

ididit built this Ford Style column specifically for those who are using stock Ford wiring and wish to use their original steering wheel. They feature all Ford wiring and a Ford top shaft and will work with your stock box or rack & pinion system. 1965-77 columns come with an extendable shaft which allows you to adjust the column length to fit your manual or power gearbox. Using a new rag joint installation kit, install your new steering column in place of the old. Add your stock Ford Truck wheel and the gripping surface will be in the same location as the original.

### **COMES WITH**

- 8-POSITION TILT
- FORD SPLINED TOP SHAFT
- FORD TURN SIGNAL SWITCH
- FORD STYLE KNOBS & LEVERS
- PRE-WELDED UNDER DASH MOUNT

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FORD WIRING CONNECTORS

Ford Truck Steel

67-72

Ford 73-77 Truck

- 65-77: EXTENDABLE LOWER SHAFT
- 73-79 COMES WITH **4-WAY FLASHERS**

|         | Paintable Steel | Chrome     | Black Powder<br>Coated |
|---------|-----------------|------------|------------------------|
| 1965-66 | 1170825010      | 1170825020 | 1170825051             |
| 1967-72 | 1170735010      | 1170735020 | 1170735051             |
| 1973-77 | 1170755010      | 1170755020 | 1170755051             |
| 1978-79 | 1170815010      | 1170815020 | 1170815051             |

5-66 Ford Truck 79 Fruck RAG JOINT Required for Ford Style column installation 1978-79

1965-77 Part # 3000053449 Includes 3/4"DD x 3/4"-36 Rag Joint

Steel

Part # 3000053434 Includes 3/4"-36 x 3/4"-36 Rag Joint

WHEN INSTALLING YOUR OEM STEERING WHEEL TO YOUR IDIDIT FORD STYLE COLUMN. THE OEM WHEEL MUST BE FOR THE SAME YEAR APPLICATION AS THE COLUMN. USE OF A DIFFERENT YEAR WILL RESULT IN DAMAGE TO THE TURN SIGNAL SWITCH.

### **COMES WITH**

- 8-POSITION TILT
- SELF-CANCELING **TURN SIGNALS**
- 4-WAY FLASHERS
- **KNOBS & LEVERS**
- 3 7/8" WIRING PLUG
- **FEMALE END PLUG**
- 53-56: 1" DD LOWER SHAFT
- 65-79: 3/4"-36 LOWER SHAFT
- 65-79 INCLUDES **PRE-WELDED**
- UNDER DASH MOUNT

Please Note: A stock Ford wheel will NOT bolt to these columns.



### **GM STYLE TILT FLOOR SHIFT**

This GM based Ford Truck column is designed to fit your Ford Truck and features a GM upper shaft, along with a 37/8" Wiring Plug. Installs in the same location as the old column using your original floor mount, a pre-welded under dash mount and an ididit installation kit. 1953-56 columns will require a new swinger-style column drop, floor mount and u-joint. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the original.

| will not bolt to these columns. |                    |            |                        |                     |                      |
|---------------------------------|--------------------|------------|------------------------|---------------------|----------------------|
|                                 | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
| 1953-56                         | 1120800010         | 1120800020 | 1120800051             | 1070800030          | 1070800040           |
| 1965-66                         | 1170820010         | 1170820020 | 1170820051             | 1070820030          | 1070820040           |
| 1967-72<br>Manual Box           | 1170730010         | 1170730020 | 1170730051             | 1070730030          | 1070730040           |
| 1967-72<br>Power Box            | 1170740010         | 1170740020 | 1170740051             | 1070740030          | 1070740040           |
| 1973-77                         | 1170750010         | 1170750020 | 1170750051             | 1070750030          | 1070750040           |
| 1978-79                         | 1170810010         | 1170810020 | 1170810051             | 1070810030          | 1070810040           |

A column for years 1957-64 is NOT available. Call ididit for recommendations.

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### STEERING COLUMN SPECIALISTS



### **GM STYLE TILT COLUMN SHIFT**

This column shift has all the same great features as the floor shift, and is just as easy to install! The shift pattern on the column allows you to use either a 3 or 4-speed automatic transmission. The 1965-77 column shift column comes complete with a neutral safety switch, while the 1978-79 column utilizes the original transmission mounted neutral safety switch. A gear shift indicator is an option, but not included. A shift linkage (new or original) is required for installation and will attach to the lower shift arm provided on the column. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel.

Please Note: A stock Ford wheel will NOT bolt to these columns.

For 1965-66 columns: The Bendix box was frequently used as a replacement for the Saginaw box. If not using the stock steering box, a shorter length column may be required. Call ididit for details.

### **COMES WITH**

8-POSITION TILT

Truck

- SELF-CANCELING **TURN SIGNALS**
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 65-77 COMES WITH NEUTRAL SAFETY SWITCH Shift indicator not included
- 3 7/8" WIRING PLUG
- FEMALE END PLUG
- 53-56: 1" DD LOWER SHAFT
- 65-79: 3/4"-36 LOWER SHAFT
- 65-79 INCLUDES PRE-WELDED UNDER DASH MOUNT

|                    | Paintable<br>Steel | Chrome     | Black Powder<br>Coated | Brushed<br>Aluminum | Polished<br>Aluminum |
|--------------------|--------------------|------------|------------------------|---------------------|----------------------|
| 1953-56            | 1130800010         | 1130800020 | 1130800051             | 1150800030          | 1150800040           |
| 1965-66            | 1130820010         | 1130820020 | 1130820051             | N/A                 | N/A                  |
| 1967-72 Manual Box | 1130730010         | 1130730020 | 1130730051             | 1150730030          | 1150730040           |
| 1967-72 Power Box  | 1130740010         | 1130740020 | 1130740051             | 1150740030          | 1150740040           |
| 1973-77            | 1130750010         | 1130750020 | 1130750051             | 1150750030          | 1150750040           |
| 1978-79            | 1130810010         | 1130810020 | 1130810051             | 1150810030          | 1150810040           |

### FORD SHIFT INDICATORS

53-56 Ford Truck Black



Get a Ford AOD, AODE, C4 or C6 shift indicator for your Ford transmission. See pg 57 for details.

ISTANDION KIS FOR GM STYLE COLUMNS

A column for years 1957-64 is NOT available.

All the necessary components needed for flawless installation

### **1953-56 FORD HALF-TON TRUCK**

This column comes complete with a turn signal plug and horn relay that will convert the ididit wiring to your stock Ford wiring. To install, a swinger-style column drop will be required to secure the column to the dash, as well as a floor mount and u-joint.

65-66 Ford Truck Chrome

Bronco!

A COLUMN FOR

YOUR 78-79 BRONCO

The 1978-79 column shift

GM style Ford Truck

steering column will also

fit your 1978-79 Ford

If you are using your stock manual gearbox you will need to cut & modify this original shaft into what is referred to as a 3/4" DD shape.

If using a rack & pinion system a 3/4"DD x 36" Intermediate Shaft may be required. Part # 3000409436

### 1965-79 FORD HALF-TON TRUCK

Required for installation Part # 3000053434 Includes 3/4"-36 x 3/4"-36 Rag Joint

The rag joint will act as a coupler and a vibration reducer between your steering column and gearbox.

A Female End Plug is included and will connect with the ididit wiring plug. The wires will simply be matched by function rather than color.

# Jeep CJ5 & CJ7

### TILT FLOOR SHIFT

Designed to fit your Jeep CJ5 or CJ7 and does NOT require modification to your original vehicle to install. This rugged and durable column comes complete with a keyed ignition. Installs in the same location as the old column using your original under dash mount and floor mount. Using an adaptor, add an aftermarket wheel and the gripping surface will be in the same location as the stock wheel. You can also bolt your stock Jeep CJ wheel directly to this column.

### COMES WITH

- 8-POSITION TILT
- IGNITION & RELAY PACK
- SELF-CANCELING **TURN SIGNALS**
- 4-WAY FLASHERS
- KNOBS & LEVERS
- 3 7/8" & 4 1/4" WIRING PLUG
- 1" 48 LOWER SHAFT
- PROVISIONS FOR **MOUNTING BRACKET**

|                         | Paintable<br>Steel | Chrome     | Black Powder<br>Coated |
|-------------------------|--------------------|------------|------------------------|
| 1976-86 with Key        | 1520800010         | 1520800020 | 1520800051             |
| 1976-86 with Touch-N-Go | 1526800010         | 1526800020 | 1526800051             |

If using an aftermarket fuel injection system with an ididit ignition column please call.

# Installation K

All the necessary components needed for flawless installation

If using the original u-joint and shafting, no installation kit is required. However, if the shafting is worn or missing, we offer these replacement steering shafts for your Jeep CJ. Available as a direct replacement to match the original or upgrade to a steering shaft with a vibration reducer built right in.

### REGULAR SHAFT

Manual Box Part # 300000905 Power Box Part # 300000910

### VIBRATION REDUCER UPGRADE 🖚

Manual Box Part # 300000915 Power Box Part # 300000920



Upgrade to Touch-N-Go Start keyless ignition!

### 76-86 JEEP **CJ MOUNT**

### Part # 2312600051

Are you replacing your original tilt column with a new ididit Jeep tilt column? If so, this mount will be required in order to bolt the new column in place of the old. The original tilt CJ column used a different type mount than the non-tilt CJ column.

# Add-Ons & Accessories For your steering column

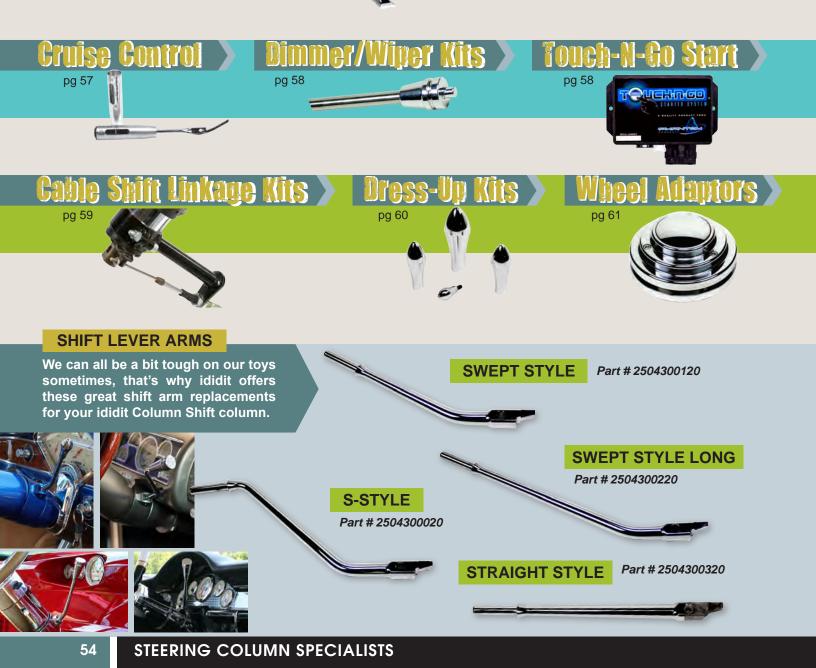




You will save yourself time, money and hassle if you plan ahead and choose the column add-ons and accessories you'll need before ordering your ididit steering column. We can install cruise control, dimmer, wipers or a neutral safety switch to your ididit column right when you order (labor charges may apply), saving you the hassle of having to ship your column back to our facility after you've received it. Planning ahead will

greatly increase the success of your project.

Call us with any questions you may have and we will be more than happy to help you choose what you'll need to customize your ididit column.



# Floor Mounts

A floor mount is essential for proper steering column installation. Don't overlook this important safety feature! ididit floor mounts are available in a variety of sizes to fit your column.

### SWIVEL BALL FLOOR MOUNT

The ididit swivel ball floor mount allows you to precisely position your steering column right where you want it. You can move it up, down, side to side and everything in between. A trim ring for the engine compartment side is included along with all the necessary hardware for installation. Available in polished aluminum. For aftermarket columns only.



If using a swivel ball floor mount with a chrome or black powder coated column please use the part numbers listed in the table below. These floor mounts are bored out more due to the thickness of the column finishes.



| Paintable Steel Columns  |            |  |  |  |
|--------------------------|------------|--|--|--|
| 1 3/4" Polished Aluminum | 2400500040 |  |  |  |
| 2" Polished Aluminum     | 2401500040 |  |  |  |
| 2 1/4" Polished Aluminum | 2402500040 |  |  |  |

| Chrome & Black Powder Coated Columns |  |  |
|--------------------------------------|--|--|
| 1 3/4" Polished Aluminum             | 2400550040                                       |  |
| 2" Polished Aluminum                 | 2401550040                                       |  |
| 2 1/4" Polished Aluminum             | 2402550040                                       |  |
|                                      | 1 3/4" Polished Aluminum<br>2" Polished Aluminum |  |

| 1 3/4" Adjustable Trim Kit         | 2400800010 |
|------------------------------------|------------|
| 2" Adjustable Trim Kit             | 2401800010 |
| 2 1/4" Adjustable Trim Kit         | 2402800010 |
| Black Boot for Adjustable Trim Kit | 2405810010 |
| Bone Boot for Adjustable Trim Kit  | 2405820010 |
| Brown Boot for Adjustable Trim Kit | 2405830010 |
| Grey Boot for Adjustable Trim Kit  | 2405840010 |
|                                    |            |



### ADJUSTABLE FLOOR MOUNT

This inexpensive steel floor mount will safely secure your column at the floor board or firewall and can adjust to fit most angles, up or down.



### ADJUSTABLE FLOOR MOUNT W/ TRIM KIT

This kit will not only secure your column, but it will also add style and class to your interior! Kit includes an adjustable floor mount and polished aluminum trim ring with hardware. Add one of our stylish vinyl boots to cover the mount (sold separately.) Choose from 4 different colors!



### **CLASSIC CHEVY FLOOR MOUNT**

The Classic Chevy Floor mount uses the two original holes in the inside floor of your 55-57 Chevy to mount the bracket. Comes complete with a clamp to secure the bracket to the column. *This floor mount is strongly recommended for all Chevy Tri-Five Installations*.



### COLLAPSIBLE FLOOR MOUNT WITH PLATE

This mount is designed to mount a steering column to the floor or firewall & can be installed on either side of the firewall. It includes extra material to allow you to cover any holes left behind by the existing steering column. Trim to fit.

**1 1/2**" Part # 2401120010 • **1 3/4**" Part # 2401220010 **2**" Part # 2401020010 • **2 1/4**" Part # 2402020010

### COLLAPSIBLE FLOOR MOUNT



This floor mount is designed to mount a steering column to the floor or firewall, and can be installed on either side of the firewall.

**1 1/2**" Part # 2401110010 • **1 3/4**" Part # 2401210010 **2**" Part # 2401010010 • **2 1/4**" Part # 2402010010

# Column Drops

### **IDIDIT - 2 1/4**"

Designed for tubes 2 1/4" in diameter. Mounting bolts are set 2 5/8" apart.

|             |            | 0           |
|-------------|------------|-------------|
| Drop Length | Brushed AL | Polished AL |
| 2 1/2"      | 2302370030 | 2302370040  |
| 3 1/2"      | 2303370030 | 2303370040  |
| 4 1/2"      | 2304370030 | 2304370040  |
| 5 1/2"      | 2305370030 | 2305370040  |
| 6 1/2"      | 2306370030 | 2306370040  |
| 7 1/2"      | 2307370030 | 2307370040  |

### **IDIDIT II - 2**"

Designed for tubes 2" in diameter. Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302470030 | 2302470040  |
| 3 1/2"      | 2303470030 | 2303470040  |
| 4 1/2"      | 2304470030 | 2304470040  |
| 5 1/2"      | 2305470030 | 2305470040  |
| 6 1/2"      | 2306470030 | 2306470040  |
| 7 1/2"      | 2307470030 | 2307470040  |

### 1 3/4"

Designed for tubes 1 3/4" in diameter. Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302570030 | 2302570040  |
| 3 1/2"      | 2303570030 | 2303570040  |
| 4 1/2"      | 2304570030 | 2304570040  |
| 5 1/2"      | 2305570030 | 2305570040  |
| 6 1/2"      | 2306570030 | 2306570040  |
| 7 1/2"      | 2307570030 | 2307570040  |

### GM - 2 3/8"

Designed for tubes 2 3/8" in diameter. Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302170030 | 2302170040  |
| 3 1/2"      | 2303170030 | 2303170040  |
| 4 1/2"      | 2304170030 | 2304170040  |
| 5 1/2"      | 2305170030 | 2305170040  |
| 6 1/2"      | 2306170030 | 2306170040  |
| 7 1/2"      | 2307170030 | 2307170040  |

### VAN - 2"

Designed for tubes 2" in diameter. Mounting bolts are set 2 5/8" apart.

| Drop Length | Brushed AL | Polished AL |
|-------------|------------|-------------|
| 2 1/2"      | 2302270030 | 2302270040  |
| 3 1/2"      | 2303270030 | 2303270040  |
| 4 1/2"      | 2304270030 | 2304270040  |
| 5 1/2"      | 2305270030 | 2305270040  |
| 6 1/2"      | 2306270030 | 2306270040  |
| 7 1/2"      | 2307270030 | 2307270040  |

### 1932 FORD

Designed for the 1932 Ford dash. Mounting bolts are set 2 5/8" apart. Standard length is 5" from center.

| Hole Size     | Brushed AL | Polished AL |
|---------------|------------|-------------|
| GM 2 3/8"     | 2305180030 | 2305180040  |
| Van 2"        | 2305280030 | 2305280040  |
| ididit 2 1/4" | 2305380030 | 2305380040  |
| ididit II 2"  | 2305480030 | 2305480040  |
| 1 3/4"        | 2305580030 | 2305580040  |

### 1965-66 FORD F-100

Mounting slots are set 3 5/8" apart

| Hole Size | ole Size Brushed AL Polished Al |            |
|-----------|---------------------------------|------------|
| 2"        | 2311000030                      | 2311000040 |
| 2 1/4"    | 2311500030                      | 2311500040 |

### **STEEL WELD-ON**

Designed to weld onto your 2" diameter steering column and under your dash for a custom setup. Mounting slots are set 1 3/4" apart. (slotted 1 7/8")

| Drop Length | Steel      |
|-------------|------------|
| 3"          | 2303490010 |
| 4"          | 2304490010 |
| 5"          | 2305490010 |
| 7"          | 2307490010 |



### GM 1969 OR NEWER UNDERDASH MOUNT

Mounting slots are set 5 1/4" apart. (slotted 1")

| Hole Size | Brushed AL | Polished AL |
|-----------|------------|-------------|
| 1 3/4"    | 2310300030 | 2310300040  |
| 2"        | 2310000030 | 2310000040  |
| 2 1/4"    | 2310500030 | 2310500040  |

### **1947-54 CHEVY TRUCK**

ididit's 1947-54 Chevy Truck Dash Bracket is designed to affix your column drop to your dash. *Part # 2301050010* 



# Column Add-Ons



### SHIFT INDICATOR W/ POINTER

Just Shift It! ididit offers easy to install, acrylic shift indicators for your column shift column. Made from high quality acrylic, these indicators can fit any 4" diameter column. Comes complete with matching acrylic pointer and easily attaches to your column with adhesive tape. Available for your 3 speed or 4 speed automatic transmission.

| X | 3 Speed             | 260000010  |
|---|---------------------|------------|
| 8 | 4 Speed             | 2600050010 |
| 1 | Ford AOD 1980-93    | 2600060010 |
|   | Ford AODE 1992 & Up | 2600070010 |
|   | Ford C4 & C6        | 2600071010 |
|   |                     |            |







Ford AOD Black Powder Coated FEH **IDIDIT ACRYLIC INDICATORS WILL NOT** FIP FIT IN OEM HOUSINGS.

### SHIFT INDICATOR W/ POINTER & HOUSING

Add some flair to your acrylic indicator with a sleek aluminum housing! ididit's shift indicator with housing comes complete with acrylic indicator, matching aluminum pointer and two short screws that are used to affix the housing and indicator to your column. Available for your 3 speed or 4 speed automatic transmission.

Ford AOD 80-93

2600260020

2600260051

2600260030

2600260040



| C4 & Polish         |            |            |
|---------------------|------------|------------|
|                     | 3 Speed    | 4 Speed    |
| Chrome              | 2600200020 | 2600250020 |
| Black Powder Coated | 2600200051 | 2600250051 |
| Brushed Aluminum    | 2600200030 | 2600250030 |
| Polished Aluminum   | 2600200040 | 2600250040 |
|                     |            |            |

| <b>RIGHT HAND DRIVE SHIFT INDICATORS</b> |  |
|--|--|

|                      | 3 Speed    | 4 Speed    |
|----------------------|------------|------------|
| Indicator w/ Pointer | 2600001010 | 2600051010 |

Ford AODE 92 & Up

2600270020

2600270051

2600270030

2600270040

C4 & C6

2600271020

2600271051

2600271030

2600271040

|   | Indicator w/ Pointer<br>& Housing | 3 Speed    | 4 Speed    |
|---|-----------------------------------|------------|------------|
| 1 | Chrome                            | 2600201020 | 2600251020 |
|   | Black Powder Coated               | 2600201051 | 2600251051 |
|   | Brushed Aluminum                  | 2600201030 | 2600251030 |
|   | Polished Aluminum                 | 2600201040 | 2600251040 |



Our popular acrylic shift indicators are also available for your right hand drive column. Available with or without an aluminum housing, ( these high quality indicators will work great with your 3 speed or 4 speed automatic transmission.

### FOR NON COMPUTERIZED ENGINES

### Part # 3100020000

This Rostra electric servo unit uses solid state electronics for accuracy and reliability. The servo and control unit are small and easy to mount. Kit includes pulse generator and cruise control lever.



### FOR COMPUTERIZED **ENGINES**

### Part # 3100010000

This Rostra unit gathers information from your car's computer, so no external sensors are required. Adjustable for 2,000, 4,000 or 8,000 pulses per mile. Small and easy to mount. Kit includes a cruise control lever.

# **Cruise Control**

Call us today to find out how you can save yourself a whole lot of time and money by having ididit install your cruise control lever while we assemble your column! Labor charges may apply.

Please note: Cruise Control units can NOT be returned if the wires have been cut.

### **CRUISE CONTROL COVERS**

Dress-up your cruise control lever with this stylish aluminum cover!

| Brushed Aluminum                   | 2501000030 |
|------------------------------------|------------|
| Polished Aluminum                  | 2501000040 |
| Brushed Aluminum Right Hand Drive  | 2501050030 |
| Polished Aluminum Right Hand Drive | 2501050040 |

Running an LS engine or "throttle by wire"? Call ididit for details.

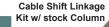
# Cable Shin Linkage Kits

### **KIT CONTENTS**

ididit's award winning cable shift linkage kits all contain a 6ft standard shift cable, a column bracket for your ididit or stock column and a transmission bracket. Give us a call if you need a custom kit made for your application.

Ford C-6

Transmission Bracket





Cable Shift Linkage Kit w/ ididit Column



ididit Column Bracket Used with your ididit column



Stock Column Bracket & Horseshoe Bracket Used with your stock column

For a 2" GM stock column Part # 2801050010 Includes 6 ft shift cable, 2" stock column bracket & horseshoe bracket, GM transmission bracket.

### AOD TRANSMISSION KITS

For a 2" ididit column \*

Part # 2801500010 Includes: 6 ft shift cable, 2" ididit column bracket, Ford AOD transmission bracket.

#### For a 2 1/4" ididit column \* Part # 2802500010

Includes: 6 ft shift cable, 2 1/4" ididit column bracket, Ford AOD transmission bracket

#### For a 2 1/4" Ford stock column Part # 2802550010

Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford AOD transmission bracket.

### **HALF MOON** SHIFT LEVER

Shift around that pesky brake! The ididit Half Moon Shift Lever will maneuver around your brake pedal. Comes complete with bushing and the hardware needed to mount to your ididit steering column. 2": Part # 2600700052

2 1/4": Part # 2600700152

\*THESE KITS WILL NOT WORK WITH 1ST GENERATION **IDIDIT STEERING COLUMNS.** 1st generation columns have square lever holes and do not come with a serial number sticker located on the inside of the upper sleeve.

59





Chrysler 727 & 904 GM Transmission Bracket except early powerglide or 4L80 Transmission Bracket



Ford C-4 Transmission Bracket

### GM TRANSMISSION KITS

Go www.ididitinc.com/ accessories/ CableShiftLinkage.com for complete list of GM transmissions these kits will work with.

### **C-4 TRANSMISSION KITS**

### For a 2" ididit column \*

Part # 2801300010 Includes: 6 ft shift cable, 2" ididit column bracket, Ford C-4 transmission bracket.

### For a 2 1/4" ididit column \*

Part # 2802300010 Includes: 6 ft shift cable, 2 1/4" ididit column bracket, Ford C-4 transmission bracket.

#### For a 2 1/4" Ford stock column Part # 2802350010

Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket, Ford C-4 transmission bracket.

### FORD 4R70W/AODE TRANSMISSION KITS

For a 2" ididit column\* Part # 2801600010 Includes 6 ft shift cable, 2" ididit column bracket, Ford 4R70W/ AODE transmission bracket.

### **CHRYSLER 727 & 904 TRANSMISSION KITS**

For a 2" ididit column\* Part # 2801700010 Includes 6 ft shift cable, 2" ididit column bracket, Chrysler 727 & 904 transmission bracket.

#### For a 2 1/4" ididit column \* Part # 2802600010

bracket

Includes 6 ft shift cable, 2 1/4" ididit column bracket, Ford 4R70W/ AODE transmission bracket.

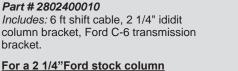
For a 2 1/4" ididit column\* Part # 2802700010 Includes 6 ft shift cable, 2 1/4" ididit column bracket, Chrysler 727 & 904 transmission bracket.

### For a 2 1/4" Ford stock column Part # 2802650010

2 1/4" stock column bracket transmission bracket.

For a 2" Chrysler stock column Part # 2801750010 Includes 6 ft shift cable. 2" stock column bracket & horseshoe bracket, Chrysler 727 & 904

### transmission bracket. WWW.IDIDITINC.COM • 517-424-0577



Part # 2802450010 Includes: 6 ft shift cable, 2 1/4" stock column bracket & horseshoe bracket,

Ford C-6 transmission bracket.

Includes 6 ft shift cable, & horseshoe bracket, Ford 4R70W/AODE



Ford 4R70W/AODE Transmission Bracket

Ford AOD

For a 2" ididit column Part # 2801000010 Includes 6 ft shift cable, 2" ididit column bracket, GM transmission bracket.

### **C-6 TRANSMISSION KITS**

For a 2" ididit column\* Part # 2801400010

Includes: 6 ft shift cable, 2" ididit column bracket, Ford C-6 transmission bracket.

# For a 2 1/4" ididit column \*



Custom lengths are available

For a 2 1/4" ididit column Part # 2802000010 Includes 6 ft shift cable, 2 1/4" ididit column bracket, GM transmission bracket.

# Knobs & Levels

### DRESS-UP KITS

Each tilt dress-up kit includes turn signal lever with knob, tilt lever with knob and 4-way flasher knob. Non-tilt dress-up kits come with turn signal lever with knob and 4-way flasher knob only.

Please note: Deco style knobs are only available in polished aluminum finish.



# **DRESS-UP KIT**

- KIT INCLUDES A TURN SIGNAL LEVER WITH KNOB. A TILT LEVER WITH KNOB AND A 4-WAY FLASHER KNOB.
- THE TURN SIGNAL LEVER SIMPLY SNAPS INTO PLACE.
- FITS MOST 1977 AND NEWER GM COLUMNS.
- COMES IN STANDARD STYLE ONLY.

Brushed Aluminum Part # 2500010030 Polished Aluminum Part # 2500010040

### **GEAR SHIFT KNOBS**

Replace your old worn out plastic gear shift knob with a sparkling new ididit knob! These gear shift knobs will match your ididit dress-up kit perfectly and attach with a single set screw. They are designed to be used with GM and ididit gear shift handles only. A set screw is supplied to secure all shift knobs.



N/A

2500500130

2500500230

### TILT DRESS-UP KIT

- INCLUDES TURN SIGNAL LEVER WITH KNOB, TILT LEVER WITH KNOB AND A 4-WAY FLASHER KNOB.
- THE TURN SIGNAL LEVER IS FLATTENED AND ATTACHES TO THE COLUMN WITH A SINGLE SCREW.
- FITS 1969 AND NEWER GM AND CHRYSLER COLUMNS.

| Knob Style | Knob Style Chrome |            | Polished AL | Blk Powder Coated |  |
|------------|-------------------|------------|-------------|-------------------|--|
| Standard   | 250000020         | 2500000030 | 2500000040  | 250000051         |  |
| Retro      | 2520000020        | 2520000030 | 2520000040  | 2520000051        |  |
| Deco       | N/A               | N/A        | 2510000040  | N/A               |  |
| Early Ford | 2500260020        | 2500260030 | 2500260040  | 2500260051        |  |
| Late Ford  | 2500261020        | 2500261030 | 2500261040  | 2500261051        |  |

A 4-way flasher knob does NOT come in the Ford style dress-up kits

### TILT/TELESCOPING DRESS-UP KIT

- INCLUDES TURN SIGNAL LEVER WITH KNOB, TILT LEVER WITH KNOB AND A 4-WAY FLASHER KNOB.
- THE TURN SIGNAL LEVER IS THREADED AND SCREWS INTO PLACE.
- FITS 63-76 GM TILT/TELESCOPING & EARLY IDIDIT UNIVERSAL SERIES STEERING COLUMNS.



Early Ford Style

Late Ford Style

| Knob Style | Chrome     | Brushed AL | Polished AL | Blk Powder Coated |
|------------|------------|------------|-------------|-------------------|
| Standard   | 2500250020 | 2500250030 | 2500250040  | 2500250051        |
| Retro      | 2520250020 | 2520250030 | 2520250040  | 2520250051        |
| Deco       | N/A        | N/A        | 2510250040  | N/A               |

### **NON-TILT DRESS-UP KIT**

- INCLUDES TURN SIGNAL LEVER WITH KNOB AND A 4-WAY FLASHER KNOB.
- THE TURN SIGNAL LEVER IS FLATTENED AND ATTACHES TO THE COLUMN WITH A SINGLE SCREW.
- FITS 1969 AND NEWER GM AND CHRYSLER COLUMNS.

| Knob Style | Chrome     | Brushed AL | Polished AL | Blk Powder Coated |
|------------|------------|------------|-------------|-------------------|
| Standard   | 2500100020 | 2500100030 | 2500100040  | 2500100051        |
| Retro      | 2520100020 | 2520100030 | 2520100040  | 2520100051        |
| Deco       | N/A        | N/A        | 2510100040  | N/A               |

### SINGLE KNOBS

ididit offers single dash knobs that will add flair to your dash and will match your Standard or Deco column dress-up kit. These dash knobs can be used for your headlight switch, your wiper switches and so much more!

### STANDARD STYLE

|            | Chrome     | Brushed AL | Polished AL | Blk Powder Coated |
|------------|------------|------------|-------------|-------------------|
| 10-32      | 2503300020 | 2503300030 | 2503300040  | 2503300051        |
| 10-24      | 2503200020 | 2503200030 | 2503200040  | 2503200051        |
| 1/4" Bore  | 2503100020 | 2503100030 | 2503100040  | 2503100051        |
| 3/16" Bore | 2503000020 | 2503000030 | 2503000040  | 2503000051        |

| DECO STYLE        |                   |                   |                   |
|-------------------|-------------------|-------------------|-------------------|
| 10-32             | 10-24             | 1/4" Bore         | 3/16" Bore        |
| Polished AL       | Polished AL       | Polished AL       | Polished AL       |
| Part # 2513300040 | Part # 2513200040 | Part # 2513200040 | Part # 2513200040 |

2510500040

2500500140

2500500240

N/A

2500500151

2500500251

N/A

2500500120

2500500220

Deco

Early Ford

Late Ford

# Steering Wheel Anaptors

### **9 BOLT ADAPTOR**

These 9-bolt pattern adaptors will match aftermarket wheels from Lecarra, Billet Specialties, Budnik, Colorado Custom, and more! Standard size is 2.5" deep.

|                  | Chrome     | Brushed AL | Polished AL | Black Powder Coated |
|------------------|------------|------------|-------------|---------------------|
| Standard No Horn | 2201300020 | 2201300030 | 2201300040  | 2201300051          |
| Standard w/Horn  | 2201310020 | 2201310030 | 2201310040  | 2201310051          |

Steering wheel adaptors are made to adapt the 3, 5, 6, or 9-bolt patterns of a steering wheel to the tapered, splined top shaft of a steering column. All ididit adaptors will fit most ididit columns as well as most 1969 or newer GM passenger car columns and are secured in place with a single nut. A horn wire is included with most adaptors.





### 9 BOLT "SHORTY" ADAPTOR

didit

The ididit 9-bolt shorty adaptor is uniquely designed to move the bolting surface of the steering wheel 2" closer to the dash, giving you that extra "belly room". Caution should be taken when using this adaptor. Please note the clearance needed between the wheel and turn signal lever, and/or shift arm. Modifications may be necessary for proper installation. Chrome *Part* # 2201100020

Polished Aluminum Part # 2201100040

### **5 & 6 BOLT ADAPTORS**

5 & 6-bolt adaptors for Grant and Lecarra come with a horn button. Momo, Dino, Nardi, Diablo and Corvette adaptors do not because the horn button is already included on the steering wheel. Standard size is 2.5" deep.

|                              | Chrome     | Brushed AL | Polished AL | Blk Powder<br>Coated |
|------------------------------|------------|------------|-------------|----------------------|
| 5 Bolt Grant                 | 2207310020 | 2207310030 | 2207310040  | 2207310051           |
| 6 Bolt Lecarra               | 2202310020 | 2202310030 | 2202310040  | 2202310051           |
| 6 Bolt Momo                  | 2202320020 | 2202320030 | 2202320040  | 2202320051           |
| 6 Bolt Dino/Diablo           | 2202330020 | 2202330030 | 2202330040  | 2202330051           |
| 6 Bolt Nardi                 | 2202340020 | 2202340030 | 2202340040  | 2202340051           |
| 6 Bolt 1963-66 & 68 Corvette | 2202350020 | 2202350030 | 2202350040  | 2202350051           |
| 6 Bolt 1956-62 Corvette      | 2202360020 | 2202360030 | 2202360040  | 2202360051           |

|                            | Chrome     | Brushed AL | Polished AL | Black Powder<br>Coated |   |
|----------------------------|------------|------------|-------------|------------------------|---|
| 3 Bolt STD                 | 2208310020 | 2208310030 | 2208310040  | 2208310051             |   |
| 3 Bolt "Bell"              | 2209300020 | 2209300030 | 2209300040  | 2209300051             |   |
| 3 Bolt "Bell"<br>with Horn | 2209310020 | 2209310030 | 2209310040  | 2209310051             | _ |
| CON2R                      | 2209330020 | 2209330030 | 2209330040  | 2209330051             |   |

### **3 BOLT ADAPTOR**

Grant and Wheel Shoppe are the most popular applications for the ididit standard 3-bolt adaptor. Add the convenience of a horn button for your Pete & Jake's or other bell style wheel with the ididit "Bell" style 3-bolt adaptor. Standard size is 1.25" deep.

### 1955-68 HORN KIT

ididit's 1955-68 Horn Kit has everything you need to adapt most 55-68 GM stock steering wheels to your ididit steering column. Comes complete with aluminum trim ring, horn contact plate, spring, pin and retainer. *Part # 2612100040* 

To see how it works go to <u>ididitinc.com</u> and click on the videos link!



### 1965 IMPALA/CHEVELLE & 1966 NOVA HORN KIT

This Horn kit will adapt a stock 1965 Impala and Chevelle (not the SuperSport) steering wheel to your ididit steering column as well as a stock 1966 Nova wheel. Comes complete with aluminum trim ring, horn contact plate, spring, pin and retainer. *Part* # 2612100240

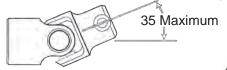


### **UNIVERSAL JOINTS**

Single universal joints work smoothly up to 35 degrees

### Single u-joints available in the following styles:

- Smooth bore both ends
- Smooth bore x spline or DD
- Spline or DD x spline or DD
- · Available in a variety of finishes



**VIBRATION REDUCERS** 

result in a loss of steering.

**STRAIGHT COUPLERS** 

Most sizes available

· Coupler and adaptor must be welded





Used to stop pulsations from the power steering pump.

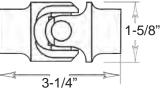
straight!" Any angle of deflection on a rag joint could

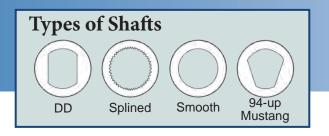
· Pre-Welded coupler/adapters available from ididit: • 1"48 x 3/4"DD • 1"DD x 3/4"DD • 3/4"36 x 3/4"DD

A vibration joint will work smoothly up to 35 degrees.

Rag joints are available and must be mounted





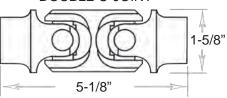


Double universal joints will work smoothly up to 70 degrees

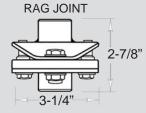
### Double u-joints available in the following styles:

- Smooth bore both ends
- Smooth bore x spline or DD
- Spline or DD x spline or DD
- · Available in a variety of finishes

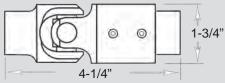
DOUBLE U-JOINT



Coupler



### **U-JOINT VIBRATION REDUCER**





Adaptor

Pre-Welded

# Coupler

### SHAFTS

### Steel Shafts:

- · 2" 36" Splined both ends
- · 2" spline on each end
- 18" DD Shaft
- 36" DD Shaft

### **Stainless Steel:**

available in polished or unpolished

- 4" 36" Splined both ends
- 1" spline on each end
- · 22" DD Shaft
- 36" DD Shaft



- Support bearings must be used when using more than 2 u-joints.
- 3/4" DD shafts will work in round support bearings.
- · Double u-joints would be counted as 2 u-joints.

Aluminum Shaft Support



Rod End Bearing Available in a variety of finishes

Steel Support Bearing (cut to fit)

### STEERING COLUMN SPECIALISTS





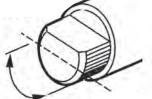








For Splined Shafts with a Flat Count the number of splines of half of the circumference and double that number for total



| Domular C | nlinge | ام مر ۸ | Daubla |   | Annlientione |
|-----------|--------|---------|--------|---|--------------|
| Popular S | plines | Ana     | Double | υ | Applications |

All Measurements can be +/- .015". Precision measuring equipment should be used.

| Small Spline<br>Large Spline | 3/4″-36   | 725  |   |   |
|------------------------------|---|--|---|---|
| Large Spline                 |   | .735   | 36  |   |
| Large Spine                  | 1″-48   | .985   | 48  |   |
| Small Double D               | 3/4"DD  | .750   |   | .550  |
| Large Double D               | 1"DD  | .993   |   | .790  |
| Small Spline                 | 3/4″-36   | .735   | 36  |   |
| Small Double D               | 3/4″DD  | .750   |   | .550  |
| Large Double D               | 1"DD  | .993   |   | .790  |
| International                | 1″-48   | .985   | 48  |   |
| ldidit-aluminum              | 1″-48   | .985   | 48  |   |
| ldidit-steel                 | 1"DD  | .993   |   | .790  |
| Flaming River                | 1"DD (standard)   | .993   |   | .790  |
| Borgeson                     | 3/4″-36   | .735   | 36  |   |
| Description                  | Size  | Diameter   | Splines   | Double D<br>Flats   |
| Chrysler                     | 9/16″-17  | 562  | 17  | riats   |
|                              | +   |  |   |   |
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|                              |   |  | 50  |   |
|                              |   |  |   | .635  |
|                              | -   |  |   | .570  |
| , ,                          |   |  | 36  | .570  |
|                              |   |  | 50  | .635  |
|                              |   |  | 36  | .055  |
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|                              |   |  |   |   |
|                              | Small Double D<br>Large Double D<br>International<br>Ididit-aluminum<br>Ididit-steel<br>Flaming River<br>Borgeson | Small Double D         3/4" DD           Large Double D         1" DD           International         1".48           Ididit-aluminum         1".48           Ididit-steel         1" DD           Flaming River         1" DD (standard)           Borgeson         3/4".36           Description         Size           Chrysler         9/16".77           Chrysler         9/16".26           Chrysler         9/16".36           Chrysler         9/16".36           Chrysler         9/16".36           Chrysler         1/16".36           Chrysler         1/16".36           Chrysler         1/16".36           Chrysler Omni         9/16".26           Corvair         5/8".36           Vega (model 140)         5/8".36           Corvette ('63–67)         3/4".30           Corvette ('68–83)         3/4".30           ('58–64)         3/4".30           Model 122 ('65–85)         3/4".30           Model 525 ('86 & later)         3/4".30           Model 700 ('77 & earlier)         13/16".36           Model 700 ('78 & later)         3/4".30           Gorvette ('84 & later)         1/mm DD | Small Double D         3/4" DD         .750           Large Double D         1"DD         .993           International         1"-48         .985           Ididit-aluminum         1"-48         .985           Ididit-steel         1"DD         .993           Borgeson         3/4"-36         .735           Description         Size         Diameter           Chrysler         9/16"-17         .562           Chrysler         9/16"-36         .562           Chrysler         9/16"-36         .625           Chrysler         1/1/6"-36         .687           Chrysler         1/1/6"-36         .625           Chrysler Omni         9/16"-26         .562           Corvair         5/8"-36         .625           Corvette (68-83)         .3/4"-30         .735           Model 700 (77 & earlier)         .3/4"-30         .728           Model 505 (78-84)         .3/4"-30         .728           Model 700 (77 & earlier)< | Small Double D         3/4" DD         .750           Large Double D         1"DD         .993           International         1"-48         .985         48           Ididit-stele         1"DD         .993 |

\*The 5/8"-36 Chrysler is not interchangeable with 5/8"-36.

# ORDERING & SHIPPING INFO

### Orders

Orders may be placed by phone Monday-Friday from 8:30 am until 5:30 pm and Saturdays from 10:00 am until 2:00 pm EST (Summer Hours: closed on Saturdays Memorial Day-Labor Day.) You may also place your order by Fax (517) 424-7293 or Email (sales@ididitinc.com) 24 hours a day, seven days a week. We are more than happy to answer any questions you may have regarding our products, product installation, or anything else that might help make your project simple and easy.

# Shipping/Handling

All orders will be shipped by UPS Ground, unless otherwise specified. For instance, we have found using the US Postal Service is often the most economical choice for shipments into Canada. A \$5.00 handling charge will be applied to orders under \$100.00, and a \$7.00 handling charge for orders over \$100.00.

### Returns

Merchandise must be in resalable condition. Any merchandise returned for a refund must be returned within 30 days of purchase and is subject to inspection by ididit, inc. A 20% restocking fee may apply. ELECTRICAL PARTS CANNOT BE RETURNED. ididit, inc. DOES NOT accept COD returns.

### Terms

Payments can be made using Visa, MasterCard, Discover, Money Order or Cashiers Check. Personal checks will be accepted for orders totaling <u>less than</u> \$100.00. Payment through UPS COD is available for shipments in the USA. Advance payment is required for our international friends.

### Damages

All ididit, inc. products are inspected and determined to be in perfect condition prior to leaving our facility. If you receive damaged products, please note with the carrier and then notify ididit, inc. immediately!

# **Return Authorization**

All merchandise to be returned MUST have an authorization number. To receive authorization number, call us at (517) 424-0577 during normal business hours and explain the reason for the return. All returns must include a copy of the original invoice, authorization number and a brief written explanation for the return. Items purchased through an ididit dealer must be returned where purchased.

## Liability

Because ididit, inc. has no control over installation and/or use of it's products, ididit, inc. will not be held liable for personal, property, legal or financial damages or claims stemming from the use or misuse of any product we manufacture or sell. The purchaser assumes all responsibility for safety, performance and applicability of these products. No warranty is expressed or implied. We will repair or replace any product found to be defective, subject to our inspection.



STEERING COLUMN SPECIALISTS





610 S. MAUMEE ST., TECUMSEH, MI 49286 PH: 517.424.0577 • FAX:517.424.7293 WWW.IDIDITINC.COM SALES@IDIDITINC.COM • TECH@IDIDITINC.COM

# Lose your keys with modern ignition systems from **IDIDIT**









ididit's ignition systems are dash mounted and also work with its tilt steering columns to give drivers options ranging from a traditional turn-key start or modern, keyless, push-to-start system

> Call or email ididit's sales department for pricing. 517-424-0577 sales@ididit.com

PUSH<sup>®</sup>

- Mechanical push button start with LED halo lighting.
- No key FOB is required to start.
- Only 6 wires to connect for quick and easy installation.
- Safety features include an emergency shut down and required brake input.

PART# 2600600100



- Mechanical push button start with LED halo lighting.
- Added security of a key FOB which activates/ deactivates the ignition.
- System status indicator shows which mode is active.
- Safety features include an emergency shut down and required brake input.

Part# 2600610100

# **PRO-FAB LIGHWEIGHT DIGITAL DASH MOUNT**



• This lightweight dash mounts allows racers to use their favorite digital dash with the IDIDIT Pro-Fab line of competition steering columns.

- Designed to slide and clamp onto IDIDIT Performance Pro-Fab steering columns
- Can also be mounted to 1 <sup>3</sup>/<sub>4</sub>" or 2" tubing allowing for mounting directly onto roll cage or existing steering column
- Manufactured out of light-weight aluminum, precision laser cut, and CNC machined for superior fit and finish
- Brushed aluminum finish

# **PRO-LITE BUILDER COLUMN & BILLET COLUMN DROPS**

### PRO-LITE BUILDER COLUMN

- Lightweight column, weighing only 6.1 lbs; up to 20lbs weight savings
- Two-Piece collapsible shaft with 5" of collapsibility
- Standard Six-Bolt IDIDIT Performance quick-release steering hub
- Equipped with self-canceling electronic turn signals switch and four-way hazards

### BILLET COLUMN DROPS

- Available in 3 ,5.5, and 8 inch lengths
- Standard black anodized finish
- Equipped with stainless steel hardware and a machined Delrin spacer to work with 1-3/4- or 1-5/8-inch under-dash mounts



- Designed for perfect center alignment with removable steering wheels
- Comes in 5 bolt, and 6 bolt applications and fits steering columns with a GM style top-shaft
- Steering hubs include a centering pin as part of the hub to ensure quick, trouble-free alignment with the spline
- Includes adapter for horn wiring

## PRO-FAB LIGHTWEIGHT STEERING COLUMN 1989-1991 HONDA CRX & EF COLUMN





- Ultra-lightweight column weighing only 3 pounds, up to 20lbs weight savings
- Slides directly in place of factory column and bolts into factory mounting points
- Comes with an extended shaft that can be trimmed to length
- Precision laser cut tubing and brackets means superior fit and finish

• Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse

• Brushed aluminum finish

### PRO-FAB LIGHTWEIGHT STEERING COLUMN 1990-2005 MAZDA MIATA





- Ultra-lightweight column weighing as little as 2.65lbs up to 17.5lbs weight savings
- Slides directly in place of factory column and bolts into factory mounting points
- Comes with an extended shaft that can be trimmed to length
- Precision laser cut tubing and brackets means superior fit and finish

• Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse

### PRO-FAB LIGHTWEIGHT STEERING COLUMN 2015-CURRENT FORD MUSTANG \$550





- Ultra-lightweight column weighing as little as 5.75lbs, up to 16lbs weight savings
- Slides directly in place of factory column and bolts into factory mounting points
- Comes with an extended shaft that can be trimmed to length
- Precision laser cut tubing and brackets means superior fit and finish
- Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse
- Brushed aluminum finish

## PRO-FAB LIGHTWEIGHT STEERING COLUMN 2005-2014 FORD MUSTANG \$197





- Ultra-lightweight column weighing as little as 3.85lbs, up to 18lbs weight savings
- Slides directly in place of factory column and bolts into factory mounting points
- Comes with an extended shaft that can be trimmed to length
- Precision laser cut tubing and brackets means superior fit and finish
- Sealed upper ball bearing and Delrin lower bushing means the column will operate smoothly after many years of abuse
- Brushed aluminum finish

## **SMOOTH STEERING COLUMN DROPS**



- Side edges are rounded for a classy, more finished look
- Each drop has two clamp bolts located on either side and when removed will separate the drop halves allowing you to slide your column through
- Designed for a variety of applications
- Includes mounting nuts & bolts

### SIDE STEP OFFSET STEERING BOX



- Relocate the shaft position under the hood for more room for horsepower or in the cab for more legroom
- Available in 8", 10", 12", or 16" offets
- Available in machined or polished finishes

# CENTER STEERING BOX



- Designed with mini/midget sprint cars, period correct vintage racing, drag boats, and rat-rods in mind
- 8:1 or 6:1 gear ratio available
- Each steering box is assembled to customer's specifications and is available in various offsets and configurations
- Keeps the vintage look in your race or custom vehicle

### **VINTAGE WIRES**



- Ignition wires available for 4-6-8 cylinder engines
- Customizable for your application
- Available in 11 Colors
- Manufactured with a spiral wound suppression core and 7.8mm EPDM silicone insulation
- Boots, terminals, dielectric grease and installation instructions included

# **1967 CORVETTE TILT STEERING COLUMN**



- This column is designed specifically to fit your 1967 Corvette and does NOT require modification for install
- Has a fabricated dash bezel and wire cover for a clean and stylish fit and finish
- Comes with 8-position tilt, self-canceling turn signals, 4-way flashers, knobs & levers, and wiring connectors
- For additional safety, this column also is fully collapsible, in case of an impact or accident

## FORD TRUCK COLUMN SHIFT STEERING COLUMN 1965-1979 FORD 1/2 TON TRUCK



- Designed specifically for 1965-1979 1/2 Ton Ford Truck owners that want to use stock wiring and original steering wheel
- Comes with Ford style knobs & levers, Ford turn signal switch, and Ford wiring connectors
- Availabe in paintable steel, chrome, and black powder coat finishes
- Installation kits required for complete installation