

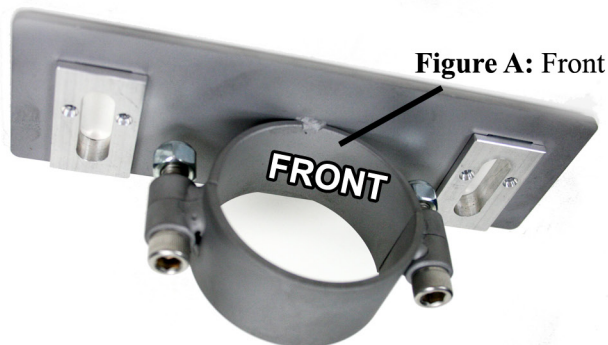
Collapsible Underdash Mount Installation Instructions

For Part Number's 2301410010, 2301310010

Tools Necessary for Installation:

- 1/2" Wrench
- 9/16 Wrench
- 1/4" Allen Wrench
- 7/32 Allen Wrench
- Torque Wrench

Example 1:



Example 2:



Example 3:



This dash mount is specifically designed for the ididit collapsible series of steering columns. It is critical to the system that these mounts have all fasteners torqued to the correct specifications. It is equally important that this item is not soaked in any corrosive materials i.e. rust removers or solvents.

A well supported underdash mount is necessary. In order for this mount to be functional it **MUST** be bolted to a structural support capable of sustaining 750 Lb. force toward the driver's chest. ididit recommends 1" square tubing that is soundly connected to the door post. This mount must also face forward on the solid side. (See **Example 1: Figure A FRONT**) Two 3/8 grade 5 bolts and washers should be used to secure the mount to the dash. (Bolts & washers are included in the kit) The washers should be against the aluminum release blocks. These bolts should be torqued to 42 Ft. Lbs. (See **Example 2**)

Once the upper mount is affixed to a safe and solid place inside of your vehicle it is now time to install the steering column to your mount. The circular center of the mount is where your column will slide through. Separate the two pieces of the mount and simply slide your column through the hole. Make sure your column placement is correct before tightening these bolts. Once the steering column is secured to your dash there is a very good chance if you move the column you will damage the finish. These bolts should be tightened to 22 Ft. Lbs. of torque. (See **Example 3**)

NOTE 1: This mount can be mounted with the column above or below the plate.

NOTE 2: Care should be taken to make sure the mount and column head can move forward 1 1/2 inches without any interference. (Column disengagement)



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