

Collapsible Floor Mount with Plate Installation Instructions

For Part Number's 2401020010, 2402020010, 2401120010, 2401220010

Tools Necessary for Installation:

- 7/16" Box Wrench or Socket

***PLEASE NOTE:** The enclosed floor mount has a "hot dip" black oxide finish. It would be important to put a permanent finish on it before you install.

Figure 1 Floor Mount with plate



Figure 2



Figure 3



This floor mount is designed to mount a steering column to the floor or firewall and can be installed on either side of the body. This mount includes extra material used to repair any holes in the firewall left behind by the existing steering column.

1. Choose the location of the mount. This should be a flat surface. **Note:** The mount can be rotated in any direction. Cut out the provided template and use it to help determine where the mount will be located. Use a punch and mark the three locations indicated with the X on the template. (Instruction # 8000010498, 8000010499, 8000010500 or 8000010501)

2. Trim this piece as you see fit, keep in mind that the small plate will be positioned against the large plate with the smooth side down. Also note that if there are pedal interference issues, make sure the bolt and nut do not end up in the way. **(Figure 1)**

Note: If welding your new plate make sure to remove the O-Ring.

3. Once the plate is fitted inside your vehicle you can then start to assemble the floor mount to the column. Slide the flanged plate onto the bottom of the steering column tube with the flange facing the top of the column. Next slide the O-Ring onto the column. **(Figure 2)**

4. Install the column through the floor plate while retaining the order of the floor mount pieces. **(Figure 2)**

5. Use the provided hardware to secure the floor mount to the floor. Slide 1 flat washer and 1 lock washer on each of the bolts and thread the bolts through the holes on the floor mount. These bolts are to be torqued at 11 ft. lbs. **(Figure 3)**

6. Your installation is now complete!



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