Factory Wheel with ididit’s E-Body Steering Wheel Adaptor
For Part Numbers 2209320020, 2209320030, 2209320040, 2209320051

1. Check to verify the driving wheels are straight. On top of the column there is a white horn tube sticking up. If it is not already, this tube should be rotated to the 10 - 12 o’clock position when the driving wheels are straight (Figure 2). Set the adaptor on the shaft of the column, this may require you to rotate the adaptor slightly to the closest tooth on the spline.

2. Install the 9/16 nut and torque to 35 FT. LBS.

3. Install the horn wire by aligning the catch pin and push in, then turn 1/8 of a turn clockwise. (Figure 3)

4. Now use the three provided bolts to install the wheel.

5. Use the original three screws that held the horn mechanism in place to re-secure it. (Figure 4)

6. Now connect the wire to the electrical tab, and finally push the button over the contact.

Aftermarket Replacement Wheels:
If using the Grant Tuff Grip aftermarket replacement wheel, with our adaptor, you will need these additional parts for your horn to function properly. (Figure 5) We have a kit that includes all of these components. Kit part number is: 2611010010

If you have any questions about installation you can contact ididit’s tech line and we will be happy to walk you through any of the processes. Call (517) 424-0577 or visit us online and click “Contact Us”.

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