1962-67 Nova Floor Mount Installation Instructions
For Part Number’s 2400020010

Kit Includes (Figure 1):
(A.) Mount, (B.) Gasket & (C.) Clamp

Before installing the column, install the rag joint or coupler onto the steering box shaft. You can also tape the column tube clamp to the joint then slide it up when you are ready for it. When you install the column, you will be sliding the output shaft into the rag joint or coupler. Now slide the rubber trim piece onto the column (Figure 5-1), followed by the metal mounting bracket with the prongs facing the engine compartment (Figure 5-2) and then slide the gasket up the column tube (Figure 5-3). Install the column and finger tighten the dash mount bolts. Slide the gasket and floor mount down the column and secure it to the floor with the 4 bolts and large washers. Slide the clamp up around the two tabs on the floor mount and column (Figure 2). Simply tighten the clamp to secure the column to the floor mount. Complete installation by tightening the dash mounts and rag joint or coupler. (Figure 2 & Figure 5)

The lower interior rubber trim piece (Figure 3A) will have to be modified as there is no way to slide the grommet into the floor mount. Interior Rubber Trim Piece: This piece is an original part of the vehicle. If one was not provided with your vehicle, follow our Source Guidance below. Figure 3B shows the finished part trimmed and ready for installation. Install the trim piece loosely. To secure it, put a dab of silicone or trim adhesive on the inside where it meets the column. You may want to put a piece of tape around the grommet for 24 hours or until it dries. Figure 4 shows the trimmed part properly installed.

Source Guide:

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Screw Size:</th>
<th>Notes:</th>
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</thead>
<tbody>
<tr>
<td>1962-66</td>
<td>1/4” screw, 3/4” long, #10 thread &amp; no washer</td>
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<tr>
<td>1967</td>
<td>1/4” screw, 7/8” long, #14 thread &amp; 1” washer</td>
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Rubber Trim Piece: Found on nnnova.com

*PLEASE NOTE: The enclosed floor mount has a “hot dip” black oxide finish. It would be important to put a permanent finish on it before you install.

ididit 610 S. Maumee St. 49286 Tecumseh, MI • PH: 517-424-0577 • FAX: 517-424-7293

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