

Steering Wheel Adaptor Installation Instructions

For Part Number's 2201009920-2201059951, 2201300020-2201320051, 2202009920-2202340051, 2202709920-2202709940 & 2207310020-2207320040

The following instructions can be used for any ididit 5, 6 or 9-Bolt Steering Wheel Adaptor (A 9-Bolt Adaptor is pictured in these instructions)



Figure 1

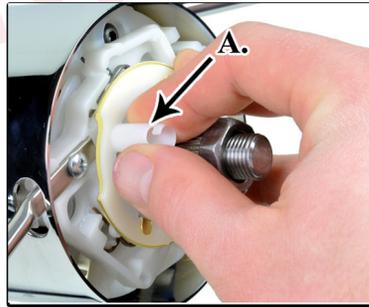


Figure 2

1. Remove the old steering wheel, nut and horn assembly.
2. If using an original GM column remove the dust cover (if equipped). If the dust cover is metal remove the 3 screws. If the dust cover is plastic, pry it off. Discard the cover, it will no longer be needed.
3. **Make sure the male piece of the horn cam is at 10:30. (Figure 2 A.) This ensures that the turn signals will cancel properly once your installation is complete.**

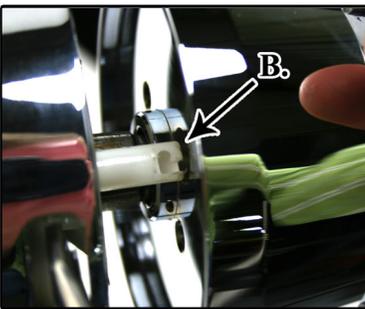


Figure 3



Figure 4

4. Install the ididit adaptor by aligning the horn cam hole and center the splined shaft protruding from the steering column. **(Figure 3 B.)** Replace the nut and tighten to approximately 35ft. lbs. **(Figure 4)** Occasionally because of the minimum clearance, the adaptor will rub on your column. If this is the case with your column, simply remove the adaptor and wrap one turn of clear cellophane tape on the tapered area of the steering column just below the splined area. Sometimes it is necessary to wrap the tape area twice.

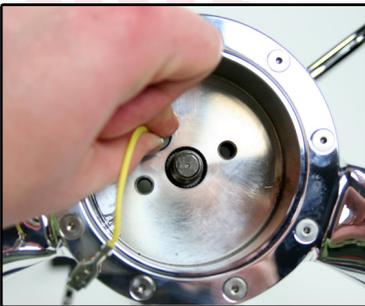


Figure 5



Figure 6

5. Install your steering wheel to your new adaptor. Remember to have the steering wheel straight.
6. Install the horn wire (wire may be attached to inside of horn button). The horn wire fits through the adaptor into the horn cam. **(Figure 5)** Turn 1/8th of a turn, clockwise. Push the other end of the wire into the spade protruding from the back of the horn button. **(Figure 6)** Push the horn button on an angle into the adaptor. **(Figure 7)**



Figure 7



Figure 8

7. Your installation is now complete! **(Figure 8)**



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